

UHF SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UHF9004

UHF9005

UHF9104

UHF9105

&

EG

SS

US

CV



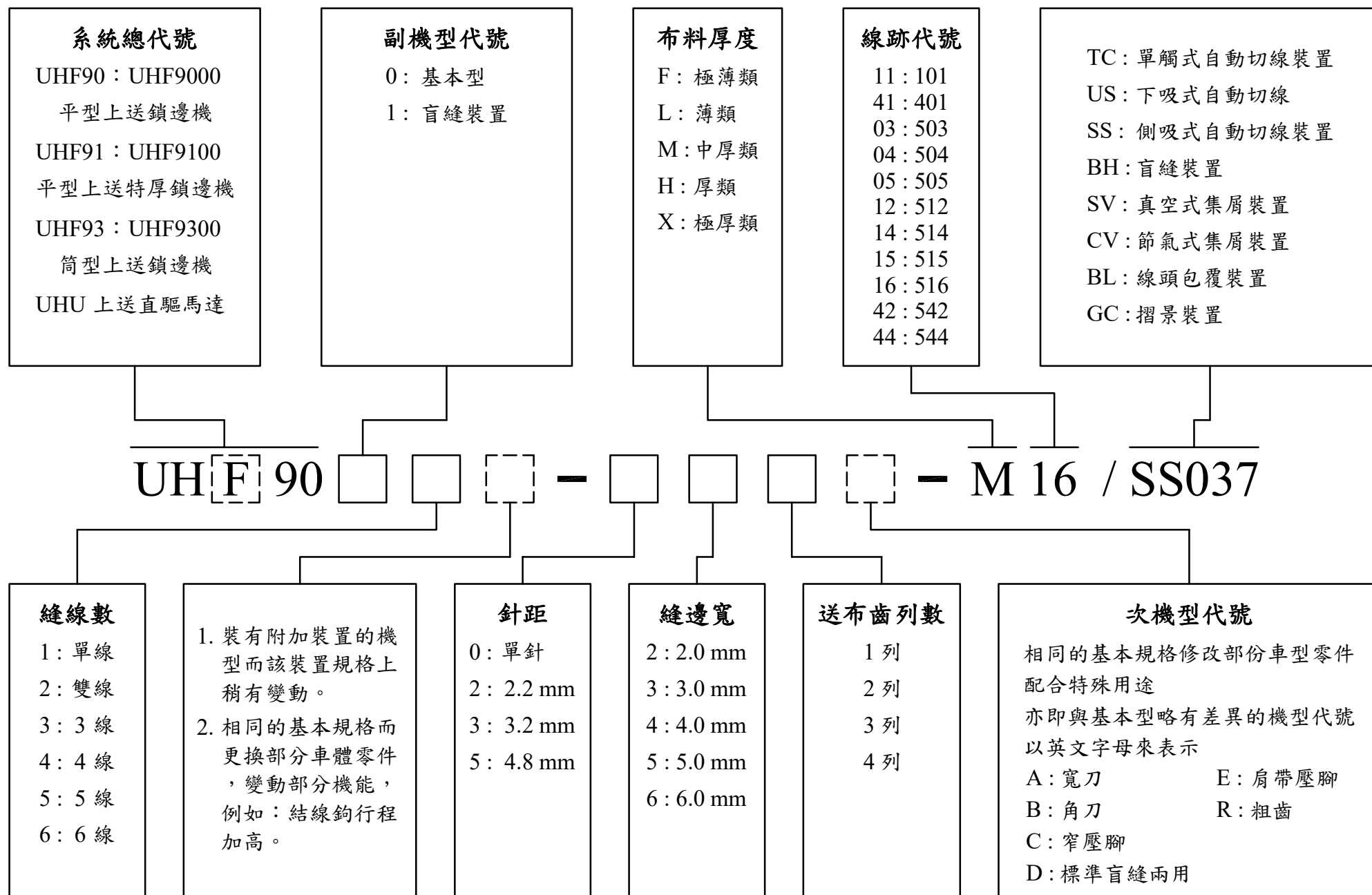
FLAT BED TOP FEED OVERLOCK

Parts List

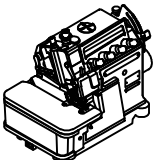
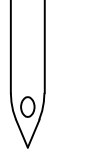
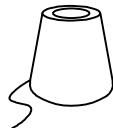
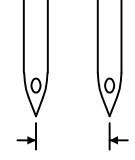
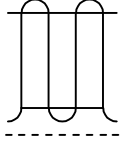
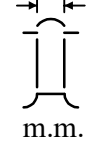
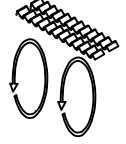
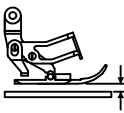
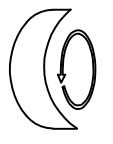
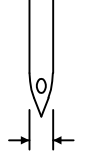


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

UHF9000 系列機型車型編號系統 Description of the UHF9000 series code



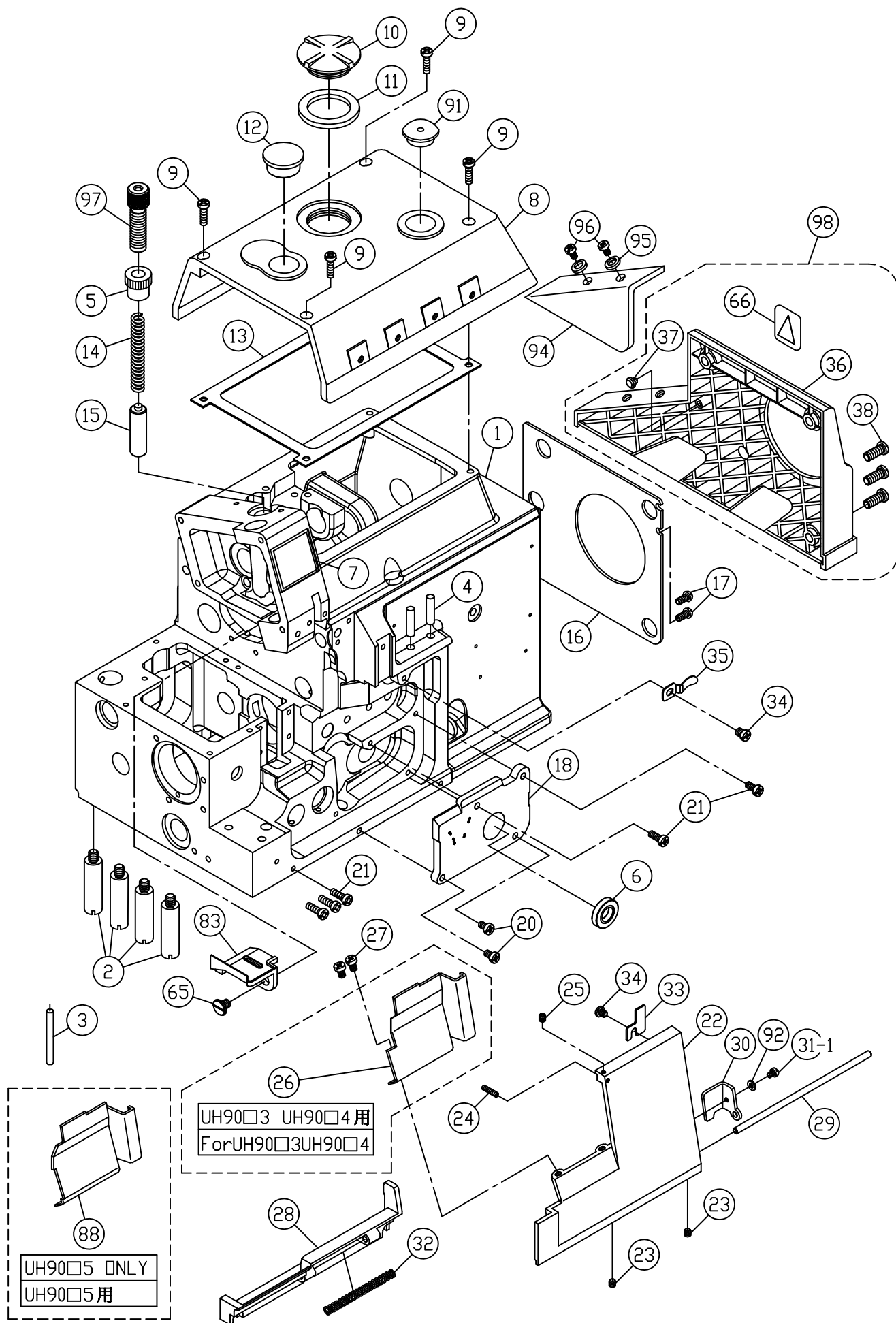
UHF9000 系列機型規格表 UHF9000 SUBCLASS SPECIFICATIONS

											
適用範圍 Application	機型 Subclass	縫針數 Number Of Needles	縫線數 Number Of Threads	針距 Needle Distance (mm)	包邊寬 Overedge Width (mm)	縫距 Stitch Length Max (mm)	差動比 Diff. Feed Ratio	上送差動比 Flat Bed Top Feed Diff. Feed Ratio	壓腳提昇 Presserfoot Lift	轉數 Max Speed (s.p.m)	縫針 Needle Size
一般上送包縫 Flat Bed Top Feed Plain Seaming	UHF9004-243-M14	2	4	2.2	4 6	3.8	0.7~2	0.8~2	5.5	6500	DC*27#11
	UHF9004-253-M14	2	4	2.2	5 7	3.8	0.7~2	0.8~2	5.5	6500	DC*27#11
	UHF9004-253-H14	2	4	2.2	5 7	3.8	0.7~2	0.8~2	5.5	6500	DC*27#14
	UHF9004-263-M14	2	4	2.2	6 8	3.8	0.7~2	0.8~2	5.5	6500	DC*27#11
一般上送安全縫 Flat Bed Top Feed Safety	UHF9005-353-M16	2	5	3	5 8	3.8	0.7~2	0.8~2	6	6000	DC*27#11
	UHF9005-553-M16	2	5	5	5 10	3.8	0.7~2	0.8~2	6	6000	DC*27#11
	UHF9005-553-H16	2	5	5	5 10	4.5	0.6~1.6	0.8~2	6	6000	DC*27#16
平型上送 特厚鎖邊機 Flat Bed Top Feed Heavy Material Overlock	UHF9104-243-H14	2	4	2.2	4 6	3.8	0.7~2	0.8~2	7	6000	DC*27#14
	UHF9105-553-X16	2	5	5	5 10	4.5	0.6~1.6	0.8~2	8	5500	DC*27#19

目錄 TABLE OF CONTENTS

1 . 本體與外裝零件 (一)	Frame And Cover (一) -----	1
1 . 本體與外裝零件 (二)	Frame And Cover (二) -----	3
2 . 軸襯及孔塞	Bushing And Plug -----	5
3 . 主軸及嵌附零件	Main Shaft Components -----	7
4 . 上下結線鉤傳動機構	Upper & Lower Looper Driving Mechanism -----	9
5 . 鏈結線鉤傳動機構 (UH9005F/UHF9005/UHU9005用)	Chain Looper Driving Mechanism ----- (For UH9005F/UHF9005/UHU9005 Only)	11
6 . 針棒傳動與上送壓腳提昇機構	Needle Bar And Top Presser Foot Components -----	13
7 . 上,下刀修邊及導針機構	Upper And Lower Knife Components -----	15
8 . 壓腳提昇機構	Presser Foot Components -----	17
9 . 進給驅動機構	Feed Mechanism Components -----	19
10 . 縫線張力調節機構 (UHF9005/UHU9005用)	Thread Tension Components ----- (For UHF9005/UHU9005 Only)	21
10-1 . 縫線張力調節機構 (UHF9004/UHU9004用)	Thread Tension Components ----- (For UHF9004/UHU9004 Only)	23
11 . 導線揚線機構	Thread Guide And Thread Takeup -----	25
12 . 潤滑冷卻機構	Lubrication And Cooling Mechanism -----	27
13 . 半沉式車板裝置	Parts For Semi-Submerged Installation -----	29
14 . 備品 工具及隨車附件	Accessories -----	31
15 . 上送布齒進給驅動機構	Top Feed Dog Feed Mechanism Components -----	33
EG . 導邊器 FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303) (UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)	Edge Guide Device (EG006) -----	35
EG . 導邊器 FOR (UH9005F/UHD9005F/UHF9005/UHU9005/UH9006/UHD9006F)	Edge Guide Device (EG007) -----	37
SS . 側吸式切刀	Side Suction Type (SS037) -----	39
US . 下吸式自動切線	Under Suction Type (US041) -----	41
厚布料車縫 (UHF9104-243-H14用)	Heavy Weight Material Seaming -----	43
特厚布料車縫(UHF9105-553-X16用)	Extra Heavy Weight Material Seaming -----	45
附錄一 車型零件一覽表	Appendix 1- Series Gauge Parts List -----	App-1
附錄二 壓腳組件(零件)一覽表	Appendix 2- Parts For Presser Foot -----	App-2
索引表	Index -----	Index
CV . 節氣式集屑裝置	Air Guide System ----- (CV08A、B、K) (CV38C、D、E)	(1~ 12)

1. 本體與外裝零件 FRAME AND COVER (一)

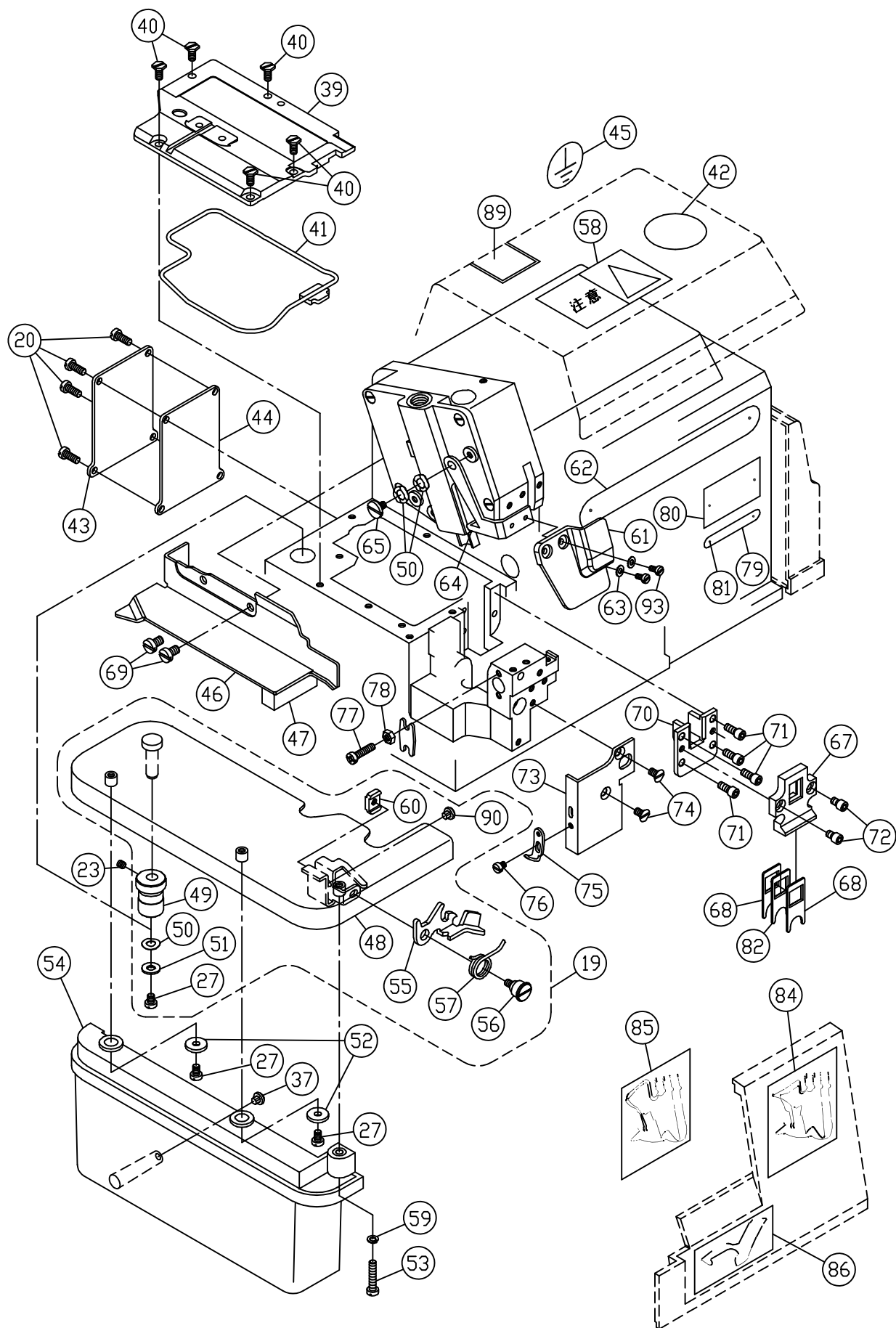


1. 本體與外裝零件 (一)

Frame And Cover (一)

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	2122000101	縫機本體	Framee	1
2	2130000102	支柱	Frame Support	4
3	2120000103	回油管	Pipe	1
4	2100000212	導線管	Thread Guide	2
5	2122000114	螺帽	Nut	1
6	2120000106	油封	Gasket	1
7	66479-7	方型銘板	Name Plate	1
8	2122000127	上蓋	Top Cover	1
9	8MC04281407D	螺絲	Screw	4
10	2120000110	油窗	Oil Sight Window	1
11	2120000111	油封	Oil Seal	1
12	2120000191	孔塞	Plug	1
13	2120000113	防漏墊片	Gasket	1
14	2122000112	彈簧	Spring	1
15	2122000110	壓桿	Presser Bar	1
16	2120000116	風扇封蓋	Fan Cover	1
17	8MB04280705K	螺絲	Screw	2
18	2120000118	封蓋	Cover	1
19	212A0000148	布板架	Cloth Plate Cover Asm.	1
20	8MC04281007D	螺絲	Screw	6
21	8MC04281207D	螺絲	Screw	5
22	2120000122	前蓋	Front Cover	1
23	8MN04280400A	螺絲	Screw	3
24	8MN03201200A	螺絲	Screw	1
25	8MN03200400A	螺絲	Screw	1
26	2120030126	導布屑	Chip Guard	1
27	8MC04280607D	螺絲	Screw	5
28	2120000128	鉸鏈	Hinge	1
29	2120000129	樞銷	Pin	1
30	2120000130	前蓋側檔	Front Cover Hook	1
31-1	8MB03200606A	螺絲	Screw	1
32	2120000132	彈簧	Spring	1
33	2120000133	扣緊掛鉤	Hook	1
34	8MC04280507D	螺絲	Screw	2
35	2120000135	鎖扣	Latch	1
36	2122000129	皮帶護蓋	Belt Cover	1
37	2120000137	孔塞	Cushion Rubber	2
38	8MC05321209D	螺絲	Screw	3
39	21200001391	護蓋	Feed Mechanish Cover	1
40	8MK04280807A	螺絲	Screw	5
41	21200001413	油封	Gasket	1
42	66453-6	安全指示貼紙	Name Plate	1
43	2120000143	背蓋	Cover	1
44	2120000144	防漏墊片	Gasket	1
45	66453-1	警示標示	Name Plate	1
46	2122000115	布板側檔	Fabric Guard	1
47	2120000147	減震墊	Rubber Plug	1
48	2120000148	布板	Cloth Plate	1

1. 本體與外裝零件 FRAME AND COVER (二)

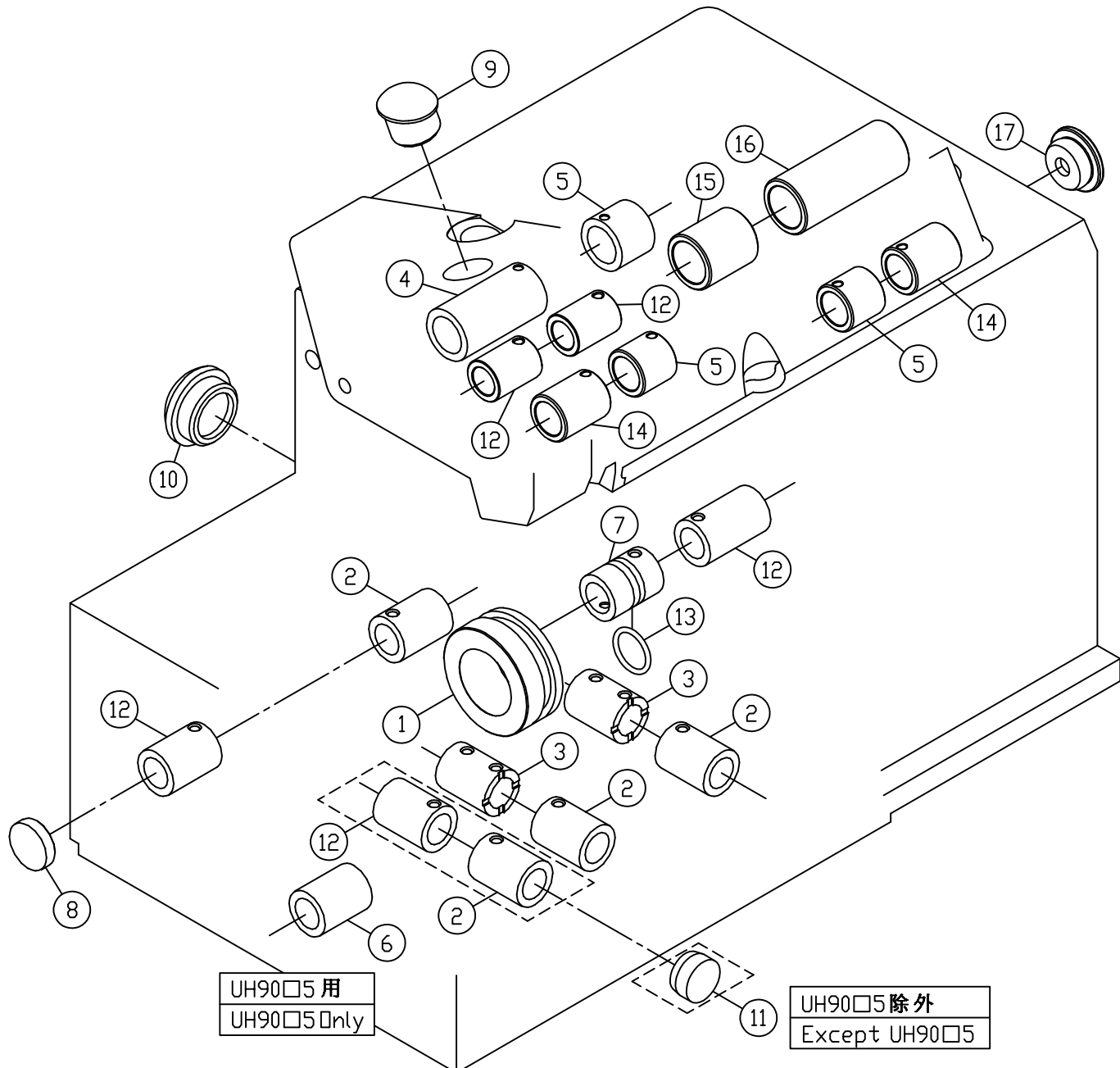


1. 本體與外裝零件 (二)

Frame And Cover (二)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位 Amt.	用量 Req.
49	2120000149	偏心套管	Eccentric Bushing	1	
50	2120000150	波形墊圈	Waved Washer	3	
51	2120000151	墊圈	Washer	1	
52	2200000908	墊圈	Washer	2	
53	8MC04282007D	螺絲	Screw	1	
54	2120000154	布板架	Cloth Plate Cover	1	
55	2120000155	布板鎖扣	Hook	1	
56	2120000156	螺樁	Stud	1	
57	2120000157	彈簧	Spring Washer	1	
58	66453-2	安全指示貼紙	Name Plate	1	
59	2120000159	墊圈	Washer	1	
60	2120000160	夾板	Clamp	1	
61	4BL1240607	護目鏡	Eye Guard	1	
62	66479-8	橫條銘板	Name Plate	1	
63	90PW030	墊圈	Washer	2	
64	4BL1240608	支架	Bracket	1	
65	8MB04280711E	螺絲	Screw	2	
66	66453-3	安全指示貼紙	Name Plate	1	
67	2120000167	油封座	Seal Guide	1	
68	2120000168	油封	Oil Seal	2	
69	8MC95300708A	螺絲	Screw	2	
70	2120000170	導軌	Left Feed Bar Guide	1	
71	8MM04280907A	螺絲	Screw	4	
72	8MM04280507A	螺絲	Screw	2	
73	2120000173	封蓋	Cover	1	
74	8MF04280807C	螺絲	Screw	2	
75	2120000175	鎖鉤	Hook	1	
76	8MB85240406A	螺絲	Screw	1	
77	8MC04281607D	螺絲	Screw	1	
78	8MA04280307A	螺帽	Nut	1	
79	66479-9	銘板	Type Plate	1	
80	66479-10	銘板-型號牌	Name Plate	1	
81	66620	鉚釘	Rivet	6	
82	2120000197	油封	Gasket	1	
83	2122000117	導油座	Cover	1	
84	66440-4	穿線貼紙	Threading Diagram For UH9004	1	
85	66440-5	穿線貼紙	Threading Diagram For UH9005	1	
86	66440-6	穿線貼紙	Threading Diagram For UH9005	1	
88	2120050188	導布屑	Chip Guard	1	
89	66453-4	警示標示	Name Plate	1	
90	2120000190	防震橡膠墊	Cushion Rubber	1	
91	2120000210	孔塞	Plug	1	
92	90PW030	墊圈	Washer	1	
93	8MB03200505K	螺絲	Screw	2	
94	2120000199	護蓋	Feed Mechanism Cover	1	
95	2100000223	墊圈	Washer	2	
96	8MC04280608D	螺絲	Screw	2	
97	2122000116	調節螺樁	Adjusting Screw	1	
98	212A2000129	皮帶護蓋組	Belt Cover Asm.	1	

2. 軸襯及孔塞 BUSHING AND PLUG

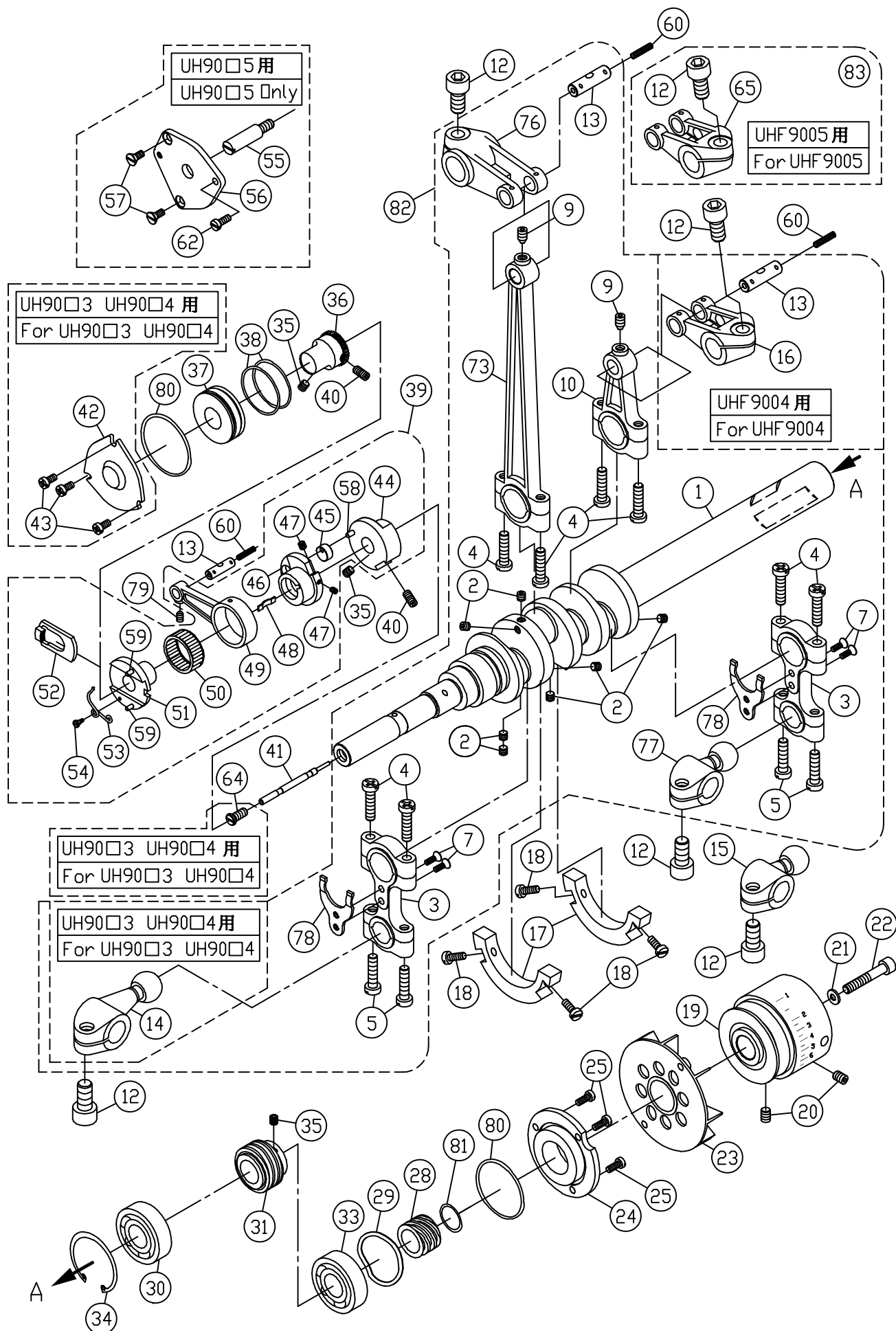


2. 軸襯及孔塞

Bushing And Plug

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000201	軸襯	Bushing	1
2	2120000202	軸襯	Bushing	3(4) 4(5)
3	2120000203	軸襯	Bushing	2
4	2120000204	軸襯	Bushing	1
5	2130000206	軸襯	Bushing	3
6	21200002061	軸襯	Bushing	1
7	2122000109	軸襯	Bushing	1
8	2120000208	孔塞	Plug	1
9	2120000209	孔塞	Plug	1
10	2100000210	孔塞	Plug	1
11	2120000211	孔塞	Plug	1
12	2120000212	軸襯	Bushing	4(4) 5(5)
13	2120000608	油環	O-Ring	1
14	2120000205	軸襯	Bushing	2
15	2122000106	軸襯	Bushing	1
16	2122000107	軸襯	Bushing	1
17	21200001121	孔塞	Plug	1

3. 主軸及嵌附零件 MAIN SHAFT COMPONENTS



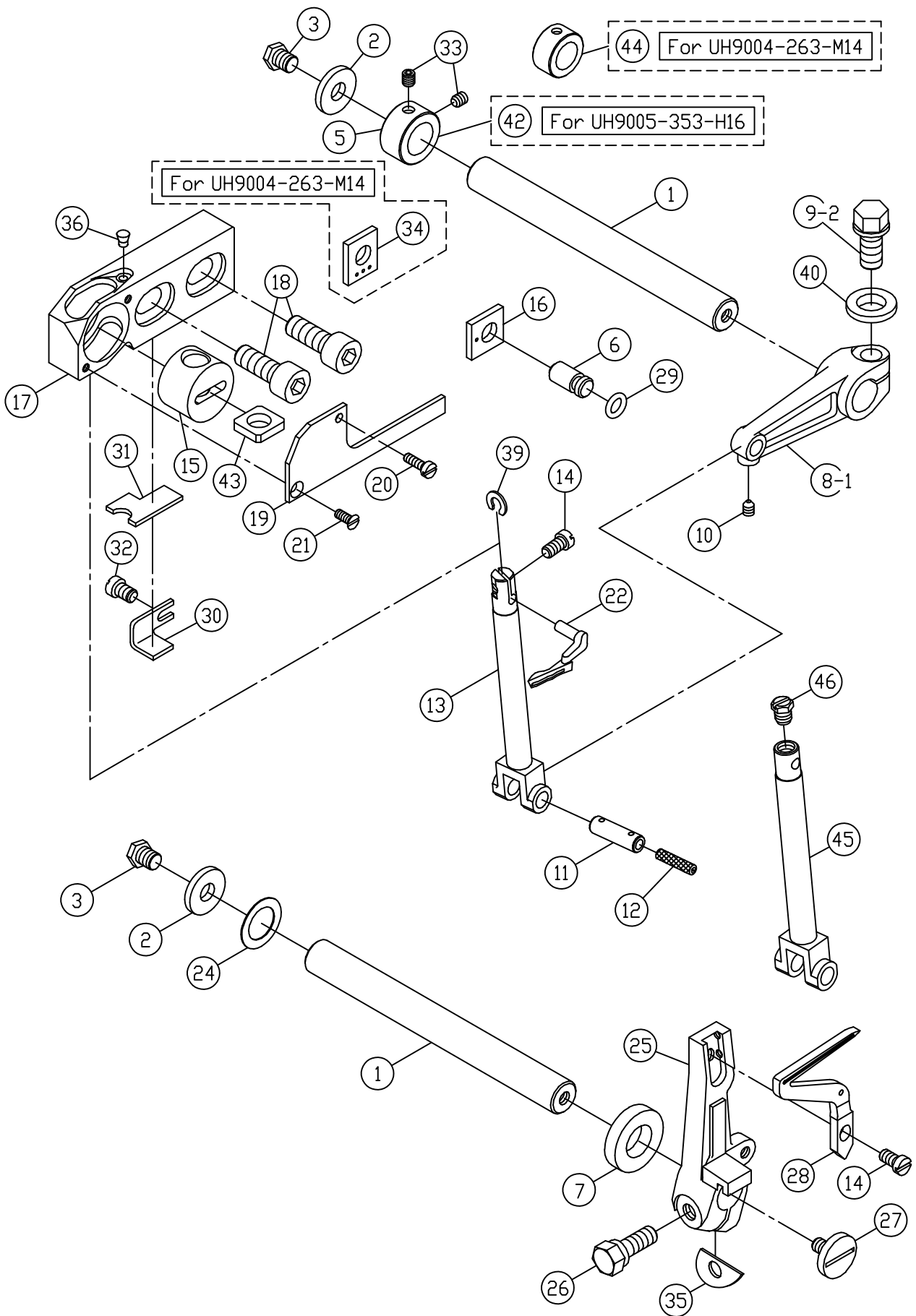
3. 主軸及嵌附零件 Main Shaft Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
	1	主軸	Crankshafe	1
	2	螺絲	Screw	7
	3	連桿	Looper Rod	2
	4	螺絲	Screw	8
	5	螺絲	Screw	4
	7	螺絲	Screw	4
	9	螺絲	Screw	2
	10	連桿	Upper Kniferod	1
	12	螺絲	Screw	4
	13	曲柄銷	Level Pin	3
	14	球軸曲柄	Crank	1
*	15	球頭曲柄	Crank	1
	16	曲柄	Level	1
	17	配重	Balance Weight	2
	18	螺絲	Screw	4
	19	手輪	Pulley	1
	20	螺絲	Screw	2
	21	墊圈	Spring Washer	1
	22	螺絲	Screw	1
	23	風扇	Fan	1
	24	封蓋	Thrust Holder	1
	25	螺絲	Screw	3
	28	聚油環	Position Lock Ring	1
	29	波型墊圈	Washer	1
	30	滾珠軸承	Ball Bearing	1
	31	蝸桿	Worm	1
	33	滾珠軸承	Ball Bearing	1
	34	扣環	Ring	1
	35	螺絲	Screw	3
	36	離合齒輪	Ratchat Gear	1
	37	滾珠軸承	Ball Bearing	1
	38	油環	O-Ring	2
	39	偏心輪組	Eccentric Asm.	1
	40	螺絲	Screw	2
	41	填隙銷	Pin	1
	42	封蓋	Cover	1
	43	螺絲	Screw	3
	44	基準定位輪	Regulator	1
	45	導環	Feed Pin	1
	46	變距偏心輪	Eccentric	1
	47	螺絲	Screw	2
	48	簧片	Spring	1
	49	連桿	Connection	1
	50	滾針軸承	Needle Bearing	1
	51	偏心輪	Eccentric	1
	52	離合板	Pawl	1
	53	彈簧	Spring	1
	54	螺樁	Stud	1
	55	揚線凸輪軸	Shaft	1
	56	封蓋	Cover	1
	57	螺絲	Screw	2
	58	銷	Pin	1
	59	彈簧銷	Pin	2
	60	油線	Oil Wick	3
	62	螺絲	Screw	1
	64	螺絲	Screw	1
	65	曲柄	Level	1
	73	連桿	Needle Bar Rod	1
	76	曲柄	Level	1
	77	球頭曲柄	Crank	1
	78	導軌	Guide	2
	79	螺絲	Screw	1
	80	油環	O-Ring	2
	81	O形油環	O-Ring	1
	82	主軸組	Crankshafe Asm.	1
	83	曲柄組	Level Asm.	1

* UH9004F-263-M14用、UH9105F用

4. 上下結線鉤傳動機構

UPPER & LOWER LOOPER DRIVING MECHANISM



4. 上下結線鉤傳動機構

Upper & Lower Looper Driving Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000401	軸	Shaft	2
2	2120000402	止推墊圈	Washer	2
3	8MK05320808A	螺絲	Screw	2
5	2120000405	變距隔環	Spacer	1
6	2100000750	定位銷	Pin	1
7	2120000407	油封	Oil Seal	1
8-1	21200004081	曲柄	Lever	1
9-2	8MK06301408J	螺絲	Screw	1
10	8MN03200400C	螺絲	Screw	1
11	2120000411	曲柄銷	Pin	1
12	2120000412	羊毛氈	Felt	1
13	2120000413	上結線鉤座	Upper Looper Holder	1
14	8MB85240705A	螺絲	Screw	2
15	21200004151	擺動軸承	Upper Looper Holder Guide	1
16	2100030749	定位片	Stopper	1
17	2120000417	軸承座	Upper Looper Holder Base	1
18	8MM06401610A	螺絲	Screw	2
19	2120000419	封蓋	Cover	1
20	8MB75180805A	螺絲	Screw	1
21	8ME75180605A	螺絲	Screw	1
22	*****	上結線鉤	Upper Looper	1
24	2120000424	止推墊圈	Spring Washer	1
25	2120000425	擺動臂	Lower Looper Arm	1
26	8MK05321308C	螺絲	Screw	1
27	8MB04280713A	螺絲	Screw	1
28	*****	下結線鉤	Lower Looper	1
29	90OR040	O形環	O-Ring	1
30	2120000430	壓板	Cover	1
31	2120000431	羊毛氈	Felt	1
32	8MB03200406A	螺絲	Screw	1
33	8MN04280400A	螺絲	Screw	2
.1 34	2120000434	定位片	Stopper	1
35	2120000435	限位墊片	Spacer	1
36	2120000436	孔塞	Plug	1
39	4BD0800114	墊圈	Washer	1
40	2120000440	墊圈	Spring Washer	1
.2 42	2120000442	變距隔環	Spacer	1
43	2120000443	羊毛氈	Felt	1
.1 44	2120000444	變距隔環	Spacer	1
• 45	2120000429	上結線鉤座	Upper Looper Holder	1
• 46	8MK44400605D	螺絲	Screw	2

.1 For UH9004-263-M14

.2 For UH9005-353-H16

***** 詳細資料請參照附件

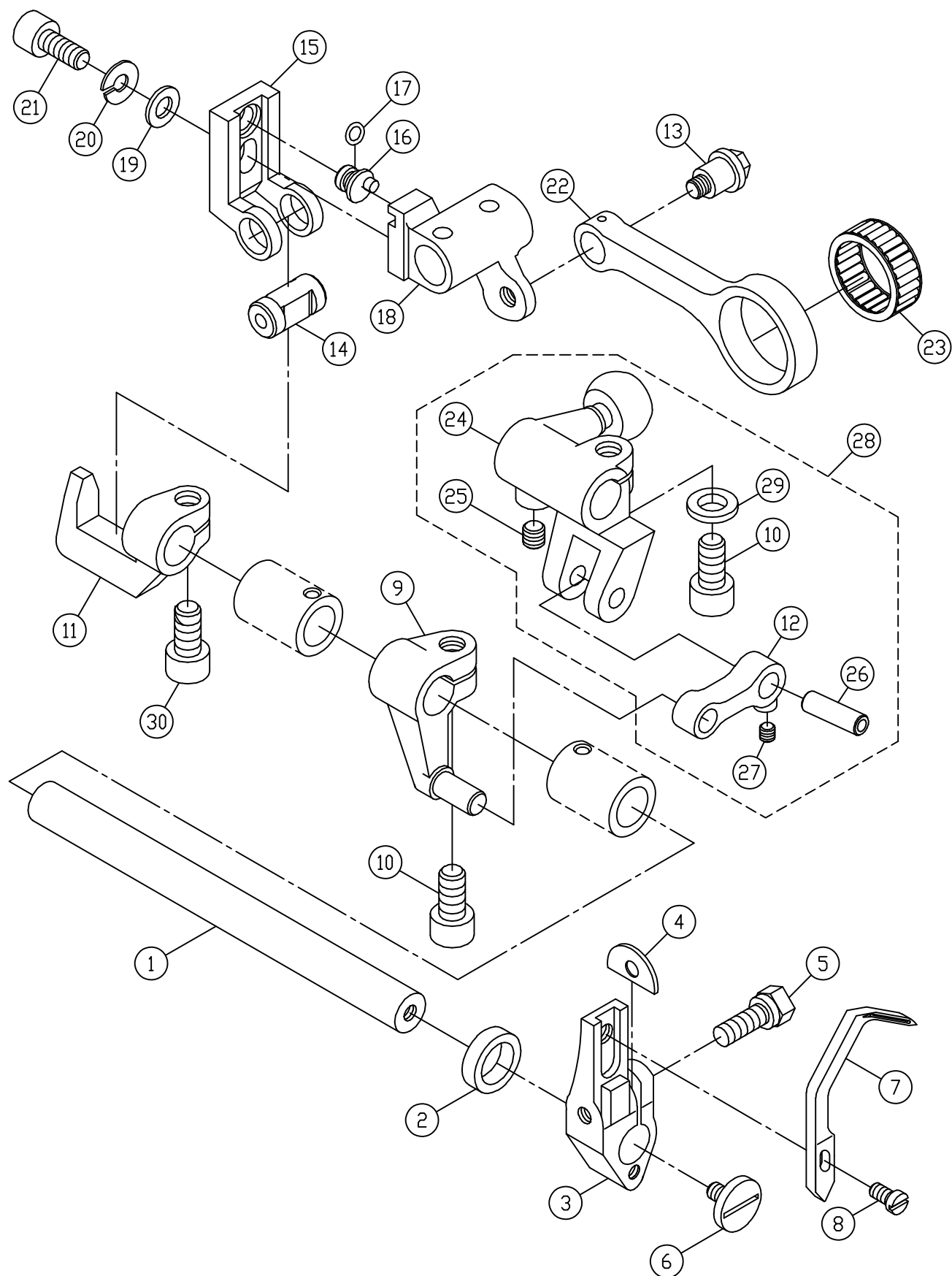
***** is one of the gauge parts

• 特註品

Custom-made Item

5. 鏈結線鉤傳動機構 (UH9005F/UHF9005/UHU9005 用)

CHAIN LOOPER DRIVING MECHANISM (FOR UH9005F/UHF9005/UHU9005 ONLY)



5. 鏈結線鉤傳動機構 Chain Looper Driving Mechanism
(For UH9005F/UHD9005F/UHF9005/UHU9005)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120050501	軸	Shaft	1
2	2120050502	油封	Oil Seal	1
3	2120050503	鏈結線鉤座	Chain Looper Arm	1
4	2120000435	限位墊片	Spacer	1
5	8MK05321308C	螺絲	Screw	1
6	8MB04280713A	螺絲	Screw	1
7	*****	鏈結線鉤	Chainstitch Looper	
8	8MB85240705A	螺絲	Screw	1
9	2120050509	曲柄	Crank	1
* 10	8MM06401210A	螺絲	Screw	2
11	21200505111	擺動接頭	Connecter	1
* 12	2120000512	連桿	Link	1
13	2120050513	螺樁	Stud	1
14	2120050514	樞銷	Pin	1
15	2120050515	變距滑塊	Slider	1
16	2120050516	變距轉子	Pin	1
17	2120000918	油環	Gasket	1
18	2120050518	變距滑塊	Crank	1
19	2200001025	墊圈	Washer	1
20	90SW050	彈簧墊圈	Spring Washer	1
21	8MM05321209A	螺絲	Screw	1
22	21200505221	連桿	Connection Rod	1
23	90NB182208	滾針軸承	Needle Bearing	1
* 24	2120050530	球頭曲柄	Crank	1
* 25	8MN05320500E	螺絲	Screw	1
* 26	2120000611	連結銷	Pin	1
* 27	8MN04280500C	螺絲	Screw	1
* 28	212A0050530	球頭曲柄組	Crank Asm.	1
29	2120000440	墊圈	Spring Washer	1
30	8MM06301210A	螺絲	Screw	1

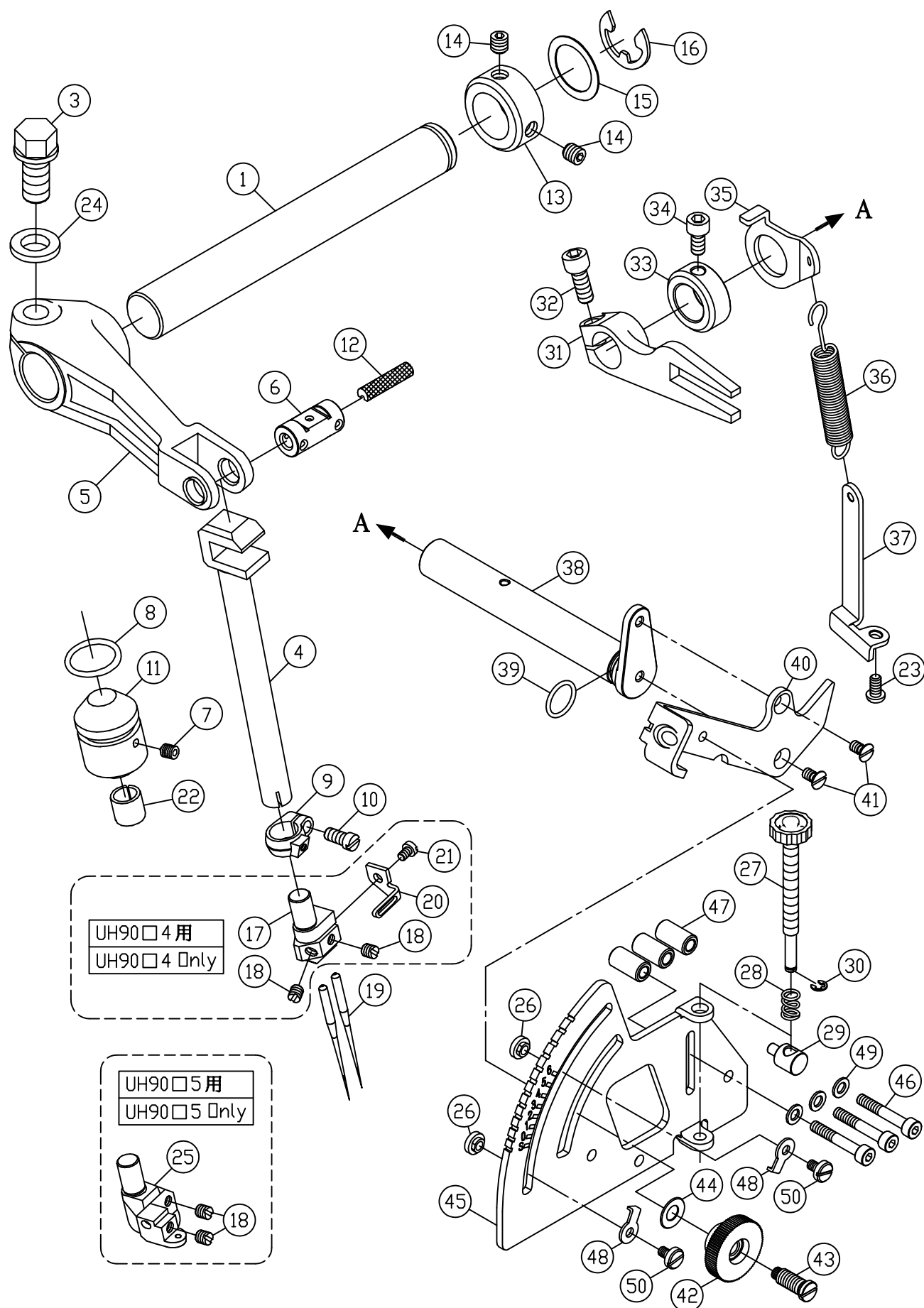
* These parts will have to buy in complete set.

***** 詳細資料請參照附件

***** is one of the gauge parts

6. 針棒傳動與上送壓腳提昇機構

NEEDLE BAR AND TOP PRESSER FOOT COMPONENTS



6. 針棒傳動與上送壓腳提昇機構

Needle Bar And Top Presser Foot Components

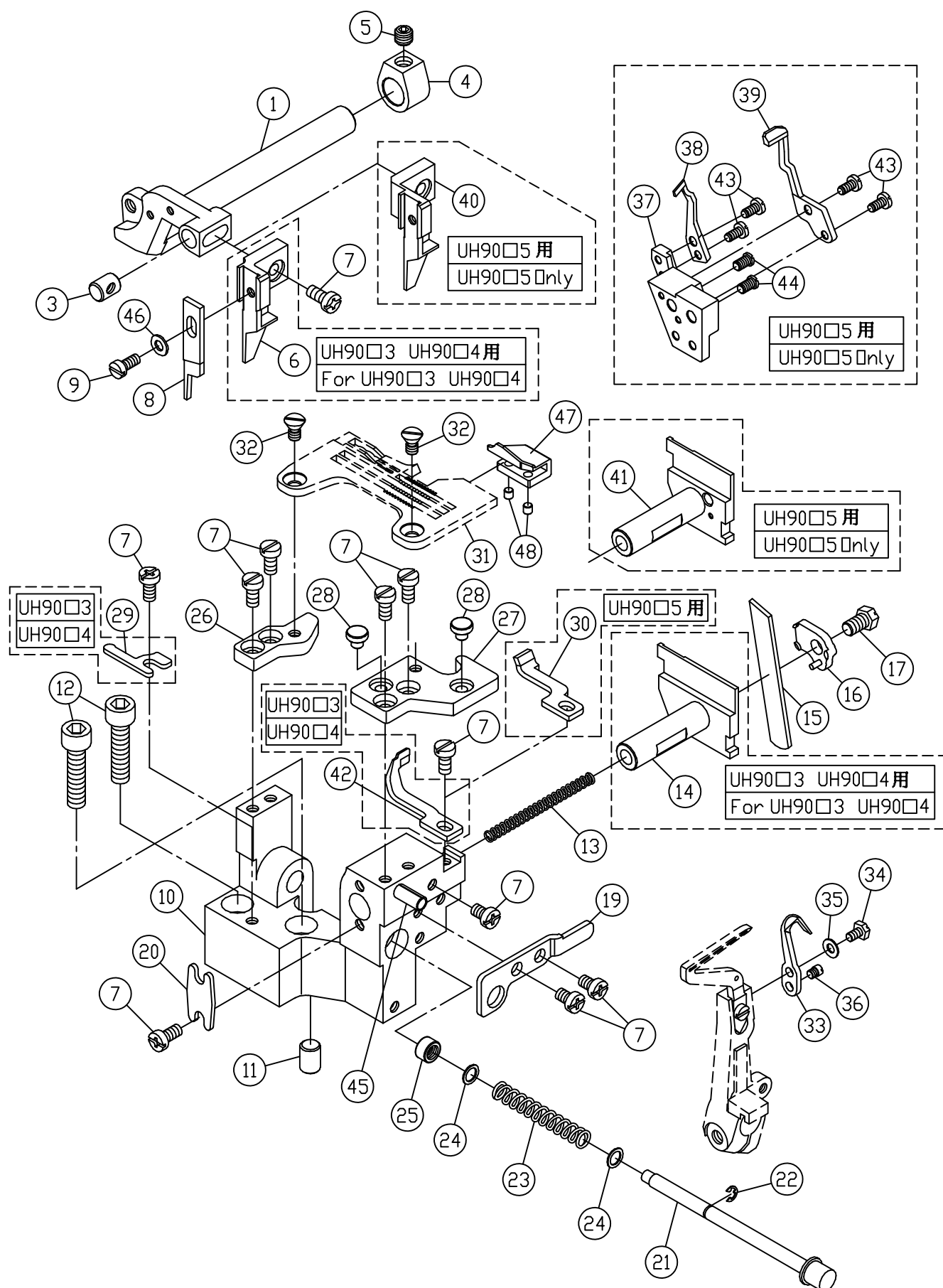
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000303	軸	Shaft	1
3	8MK06301408J	螺絲	Screw	1
4	2120000627	針棒	Needle Bar	1
5	2120000625	針棒驅動臂	Lever	1
6	2120000626	連結銷	Pin	1
7	8MN04280500C	螺絲	Screw	1
8	21200006083	油環	O-Ring	1
9	2120000629	束圈	Clamp	1
10	8MB03200604A	螺絲	Screw	1
11	2121001504	軸襯	Bushing	1
12	2120000612	羊毛氈	Felt	1
13	2130000613	定位環	Collar	1
14	8MN03200300A	螺絲	Screw	2
15	2120000615	止推墊圈	Washer	1
16	90ER080	E形扣環	E-Ring	1
17	*****	針留	Needle Holder	
18	8SH32440300A	螺絲	Screw	2 (4、5)
19	*****	針	Needle	
20	2120040620	導線	Thread Guide	1
21	8MB02160304A	螺絲	Screw	1
22	2120000630	羊毛氈	Felt	1
23	8MC04280607D	螺絲	Screw	1
24	2120000440	墊圈	Spring Washer	1
25	*****	針留	Needle Holder	
26	2100000648	螺帽	Nut	2
27	2120000949	調節螺樁	Adjusting Screw	1
28	2120000951	彈簧	Spring	1
29	2120000952	微調定位銷	Pin	1
30	90ER030	E形扣環	Ring	1
31	02122000320	變距滑軌	Differential Feed Roker	1
32	8MM06401410A	螺絲	Screw	1
33	2122000322	定位環	Collar	1
34	8MM06401210A	螺絲	Screw	1
35	2122000324	限位環	Spacer	1
36	2122000325	拉伸彈簧	Spring	1
37	2122000326	定位片	Latch	1
38	2122000328	樞軸	Shaft	1
39	2120000608	油環	O-Ring	1
40	2122000330	撥手	Lever	1
41	8ME04280507A	螺絲	Screw	2
42	2122000332	螺帽	Nut	1
43	8MB06301608Q	螺絲	Screw	1
44	2120000953	墊圈	Washer	1
45	2122000335	差動分度板	Blade Guide	1
46	8MM04282507B	螺絲	Screw	3
47	2122000337	隔環	Spacer	3
48	2100000646	墊圈	Washer	2
49	2100000223	墊圈	Washer	3
50	8SC36400608A	螺絲	Screw	2

***** 詳細資料請參照附件

***** is one of the gauge parts

7. 上,下刀修邊及導針機構

UPPER AND LOWER KNIFE COMPONENTS



7. 上,下刀修邊及導針機構

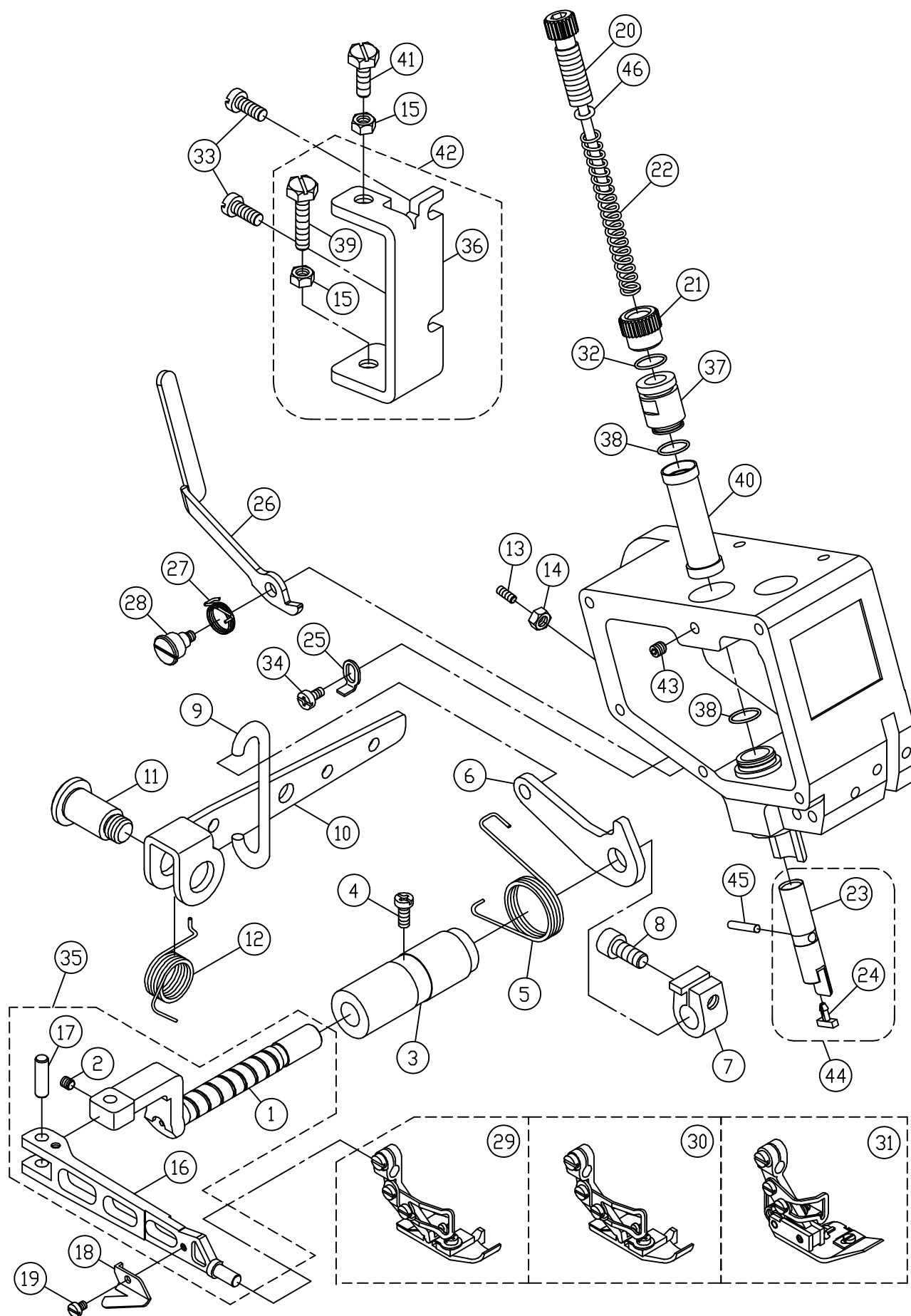
Upper And Lower Knife Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2130000701	上刀軸	Upper Knife Shaft	1
3	2120000703	固定銷	Pin	1
4	2120000704	定位環	Collar	1
5	8MN06400500A	螺絲	Screw	1
6	21200307061-1	上刀座	Upper Knife Clamp	1
7	8MC04280807D	螺絲	Screw	11
8	2120000708	上刀	Upper Knife	1
9	8MB85240806A	螺絲	Screw	1
10	2120000710	下刀架	Bracket	1
11	2120000711	定位銷	Pin	1
12	8MM06402510A	螺絲	Screw	2
13	2120000713	緊迫彈簧	Spring	1
14	2120030714	下刀架	Lower Knife Holder	1
15	2120000715	下刀片	Lower Knife/Thick	1
16	2120000716	壓板	Lower Knife Clamp	1
17	8MK05321108A	螺絲	Screw	1
18	8MC04281207D	螺絲	Screw	2
19	2120000719	導軌	Guide	1
20	2120000720	封蓋	Plate	1
21	2120000721	止動按鈕	Push Button	1
22	90ER030	E形扣環	E-Ring	1
23	2120000723	壓縮彈簧	Spring	1
24	2120000724	墊圈	Washer	2
25	2120000748	油封	Gasket	1
26	2120000726	後針板座	Rear Support	1
27	2120000727	前針板座	Front Support	1
28	2120000137	孔塞	Cushion Rubber	2
29	2120000729	定位片	Stopper	1
30	*****	前導針器	Needle Guard (Front)	
31	*****	針板	Needle Plate	
32	8MF04280807C	螺絲	Screw	2
33	*****	活動導針器	Traveling Needle Guide	
34	8MK03200506A	螺絲	Screw	1
35	90PW030	墊圈	Washer	1
36	8MB03200304A	螺絲	Screw	1
37	2120050737	導針器座	Bracket	1
38	*****	導針器	Needle Guard	
39	*****	導針器	Needle Guard	
40	2120050740	上刀座	Upper Knife Clamp	1
41	2120050741	下刀架	Lower Knife Holder	1
42	*****	前導針器	Needle Guard (Front)	
43	8MB03200606A	螺絲	Screw	4
44	8MB04281006A	螺絲	Screw	2
45	90SP0514	彈簧銷	Pin	1
46	2100000223	墊圈	Washer	1
• 47	4CP0100107	導模	Binder	1
• 48	8MN03200300A	螺絲	Screw	2

***** 詳細資料請參照附件
***** is one of the gauge parts

• 特註品
Custom-made Item

8. 壓腳提昇機構 PRESSER FOOT COMPONENTS

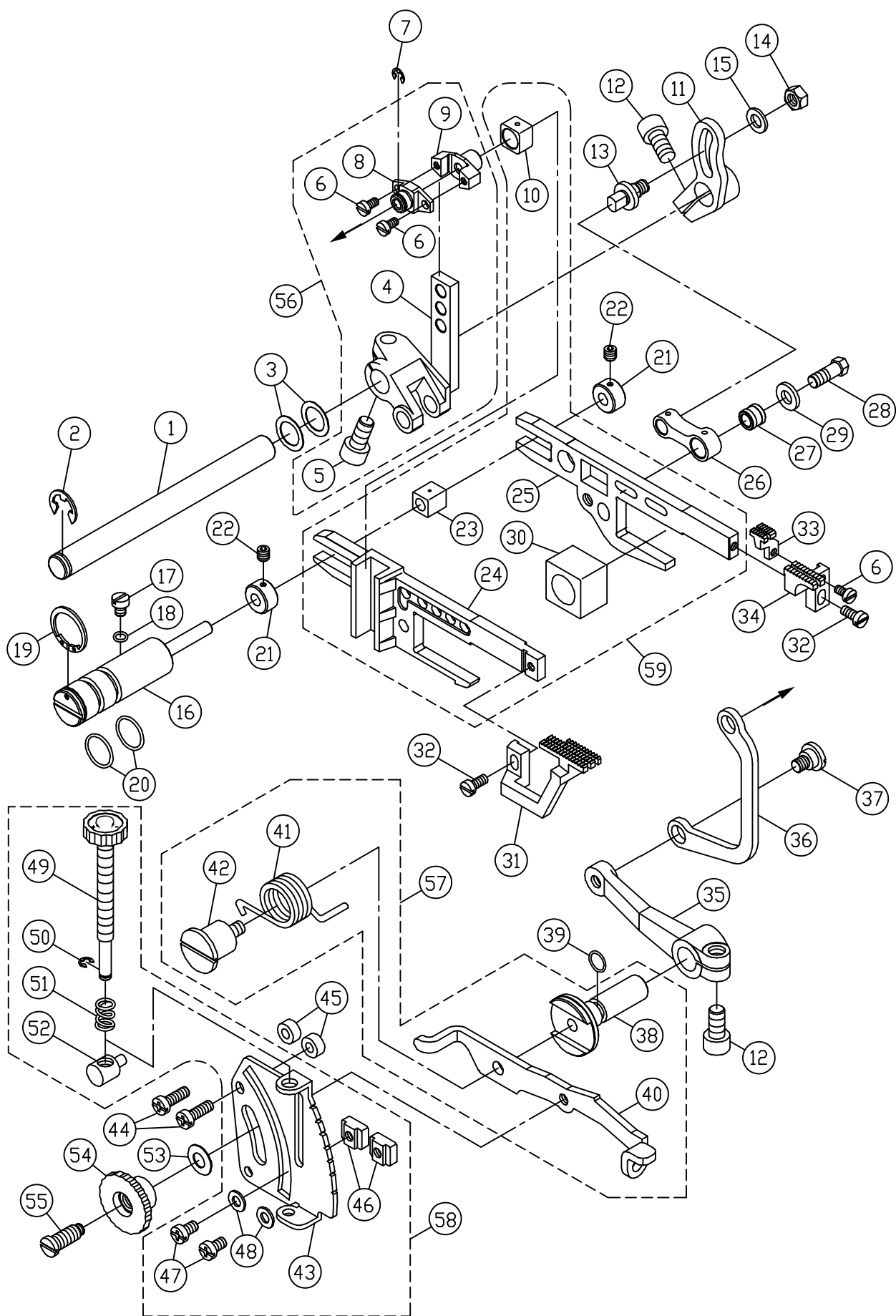


8. 壓腳提昇機構

Presser Foot Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120000801	軸	Shaft	1
2	8MN04280400A	螺絲	Screw	1
3	2120000803	軸襯	Bushing	1
4	8MC04281607D	螺絲	Screw	1
5	2120000805	彈簧	Spring	1
6	2120000806	拉桿	Level	1
7	21200008071	定位環	Collar	1
8	8MM06301210A	螺絲	Screw	1
9	2120000809	掛鉤	Lifting Hook	1
10	2120000810	拉桿	Level	1
11	2120000811	螺樁	Stud	1
12	2120000812	回復彈簧	Spring	1
13	8MN03201200A	螺絲	Screw	1
14	8MA03200306A	螺帽	Nut	1
15	8MA05320408A	螺帽	Nut	2
16	2120000816	壓腳臂	Presser Arm	1
17	2100001004	樞銷	Pin	1
18	2120000818	割線刀	Chain Cutter	1
19	8MB03200406A	螺絲	Screw	1
20	2120001603	調節螺樁	Adjusting Screw	1
21	2120001604	螺帽	Nut	1
22	2120000822	彈簧	Spring	1
23	21200016091	壓桿	Presser Bar	1
24	2120000824	壓子	Plunger	1
25	2122000307	擋片	Stopper	1
26	2120001623	搬手	Lever	1
27	2120001624	彈簧	Spring	1
28	8MB04281412G	螺樁	Stud	1
29	*****	壓腳組	Presser Foot Asm.	
30	*****	壓腳組	Presser Foot Asm.	
31	*****	壓腳組	Presser Foot Asm.	
32	2120000608	油環	O-Ring	1
33	8MC04280807D	螺絲	Screw	2
34	8MC04280607D	螺絲	Screw	1
35	212A0000816	壓腳臂組	Presser Arm Asm.	1
36	21200008361	限位片	Stopper	1
37	2120001605	固定塊	Bracket	1
38	2120001606	O型環	O-Ring	2
39	8MK05322710A	螺絲	Screw	1
40	2120001607	襯套	Bush	1
41	8MK05321408A	螺絲	Screw	1
42	212A00008371	調節螺樁組	Adjusting Screw Asm.	1
43	8MN04280400A	螺絲	Screw	1
44	212A00016091	壓桿組	Presser Bar Asm.	1
45	90SP0316	彈簧銷	Spring Pin	1
46	2206110148	墊圈	Washer	1
	*****	詳細資料請參照附件		
	*****	is one of the gauge parts		

9. 進給驅動機構 FEED MECHANISM COMPONENTS



9. 進給驅動機構

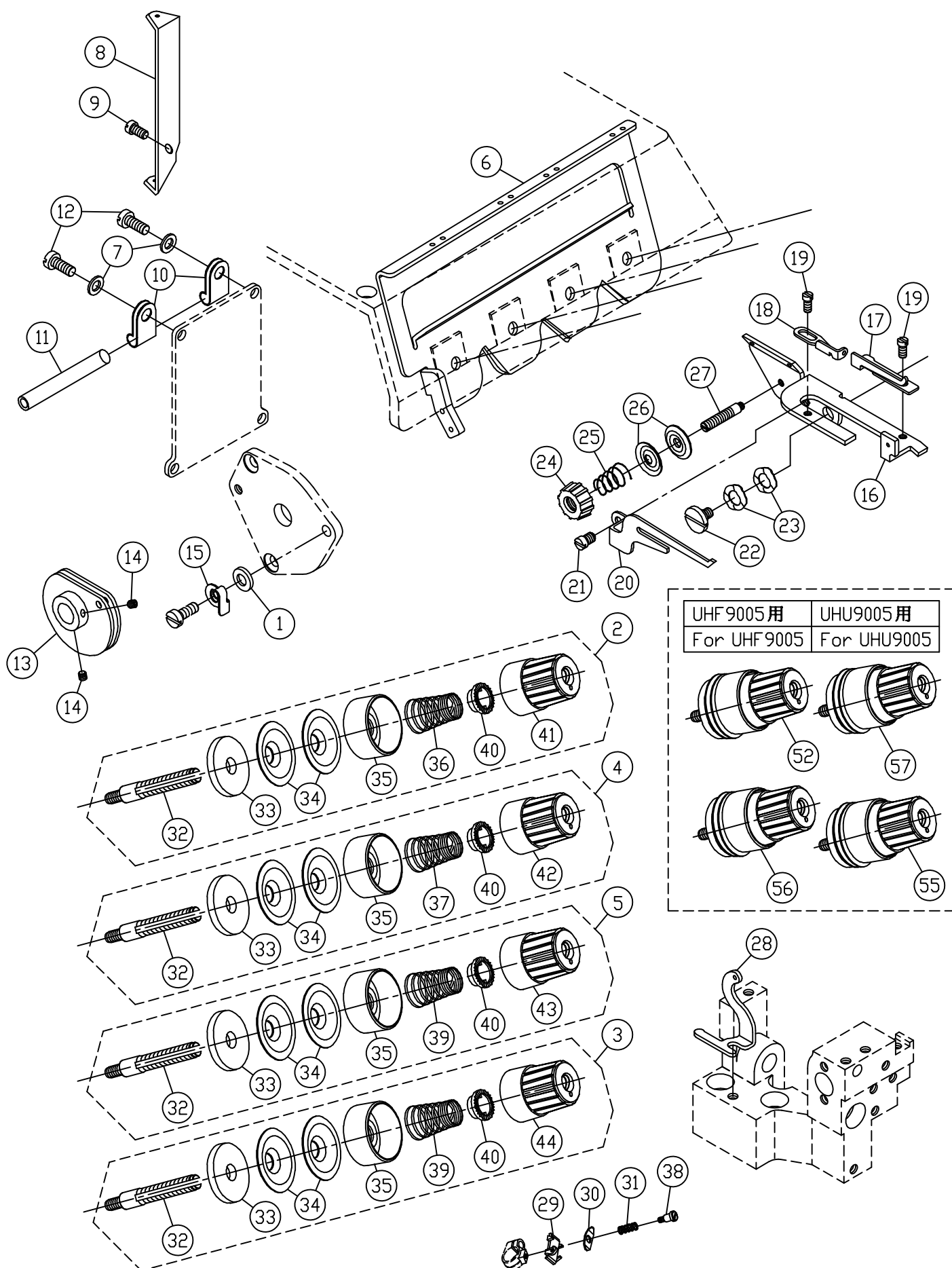
Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位 Amt. Req.
1	2120000901	軸	1
2	90ER070	E形扣環	1
3	2120000424	止推墊圈	2
4	2120000904	變距滑軌	1
5	8MM06301410A	螺絲	1
6	8MB03200606A	螺絲	3
7	90ER060	E形扣環	1
8	2120000908	滑塊檔板	1
9	2120000909	滑塊	1
10	2120000910	滑塊	1
11	2120000911	曲柄	1
12	8MM06401210A	螺絲	2
13	2120000913	變距連結銷	1
14	8MA05320408A	螺帽	1
15	2200001025	墊圈	1
16	21200009162	懸臂軸	1
17	8MB04280507A	螺絲	1
18	2120000959	墊圈	1
19	2120000919	扣環	1
20	2120000960	O形環	2
21	2120000921	定位環	2
22	8MN04280400A	螺絲	2
23	2120000923	滑塊	1
24	2120000924	差動送布齒台架	1
25	2120000925	主動送布齒台架	1
26	2120000926	連桿	1
27	2120000526	隔環	1
28	8MK05201307G	螺絲	1
29	2120000527	平墊圈	1
30	2120000930	滑塊	1
31	*****	差動送布齒	
32	8MB85240806A	螺絲	2
33	*****	輔助送布齒	
34	*****	主送布齒	
35	2120000935	拉桿	1
36	2120000936	吊桿	1
37	8MB05320911G	螺樁	1
38	2120000938	樞軸	1
39	90OR070	O形環	1
40	2120000940	搬手	1
41	2120000941	彈簧	1
42	2120000942	螺樁	1
43	2120000943	指示板	1
44	8MC04281207D	螺絲	2
45	2120000945	隔環	2
46	2120000946	限位環	2
47	8MC04280607D	螺絲	2
48	2100000223	墊圈	2
49	2120000949	調節螺樁	1
50	90ER030	E形扣環	1
51	2120000951	彈簧	1
52	2120000952	微調定位銷	1
53	2120000953	墊圈	1
54	2120000954	螺帽	1
55	8MB06301608Q	螺絲	1
56	212A00009041	變距滑軌組	1
57	212A0000938	樞軸組	1
58	212A0000949	調節螺樁組	1
59	212A0000924	送布齒架組	1

***** 詳細資料請參照附件
 ***** is one of the gauge parts

10. 縫線張力調節機構 (UHF9005/UHU9005用)

THREAD TENSION COMPONENTS (FOR UHF9005/UHU9005 ONLY)



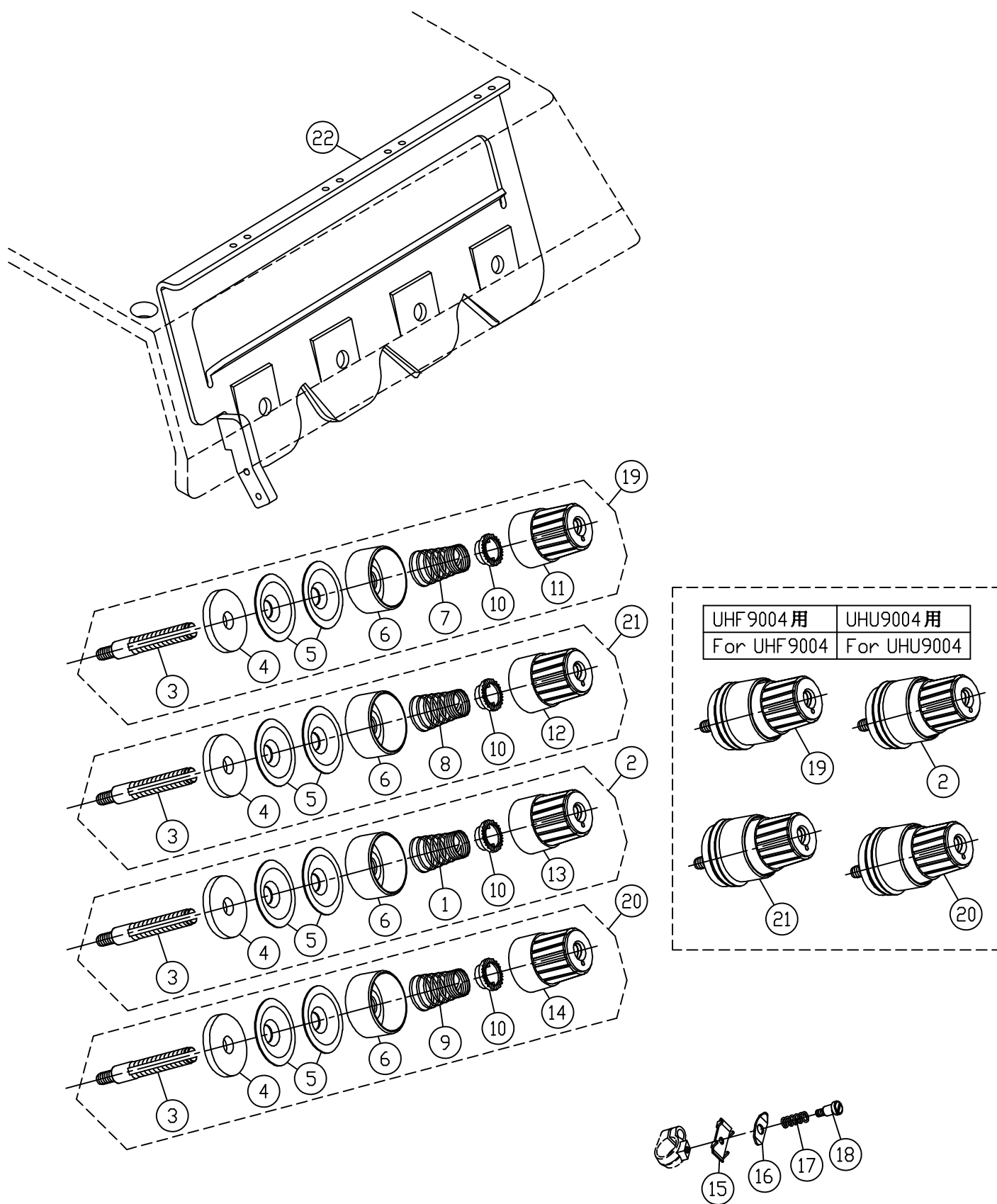
10. 縫線張力調節機構 (UHF9005/UHU9005用)

Thread Tension Components (For UHF9005/UHU9005 Only)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001051	墊圈	Washer	1
2	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1
3	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
4	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1
5	212A0051057	張力控制組(綠)	Tension Controlle Asm.	1
6	2120001059	導線板	Thread Guide Plate	1
7	2100000223	墊圈	Washer	2
8	2120051008	導線	Thread Guide	1
9	8MC04280507D	螺絲	Screw	1
10	2120051010	管夾	Holder	2
11	2100051112	導線管	Thread Guide Tube	1
12	8MC04281207D	螺絲	Screw	2
13	2120051013	揚線凸輪	Thread Takeup	1
14	8MN03200300A	螺絲	Screw	2
15	2120051015	夾簧	Latch	1
16	2120051016	支架	Bracket	1
17	2120051017	導線	Thread Guide	1
18	2120051018	導線	Thread Guide	1
19	8MB03200406A	螺絲	Screw	2
20	2120051020	導線	Hook	1
21	8MC04280507D	螺絲	Screw	1
22	8MB04280711E	螺絲	Screw	1
23	2120000150	波形墊圈	Washer	2
24	2120051024	調整螺帽	Nut	1
25	2120051025	錐形彈簧	Spring	1
26	2120051026	張力控制盤	Tension Disc	2
27	2120051027	螺樁	Stud	1
28	2120001619	導線	Thread Guide	1
29	2120051046	穩線壓板座	Thread Guide Plate	1
30	2120001047	穩線壓板	Tension Control Plate	1
31	2120001048	彈簧	Spring	1
32	2100001120	螺樁	Stud	4
33	2100001127	羊毛氈	Felt	4
34	2100001126	張力控制盤	Tension Disc	8
35	2100001125	彈簧座	Tension Spring Retainer	4
36	2100001132	錐型彈簧(藍)	Spring (Blue)	1
37	2100041131	錐型彈簧(黃)	Spring (Yellow)	1
38	2120001049	螺樁	Stud	1
39	2100001123	錐型彈簧(紅)	Spring (Red)	2
40	2100001122	止滑齒輪	Bush	4
41	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1
42	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1
43	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1
44	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1

10-1. 縫線張力調節機構 (UHF9004/UHU9004 用)

THREAD TENSION COMPONENTS (FOR UHF9004/UHU9004 ONLY)

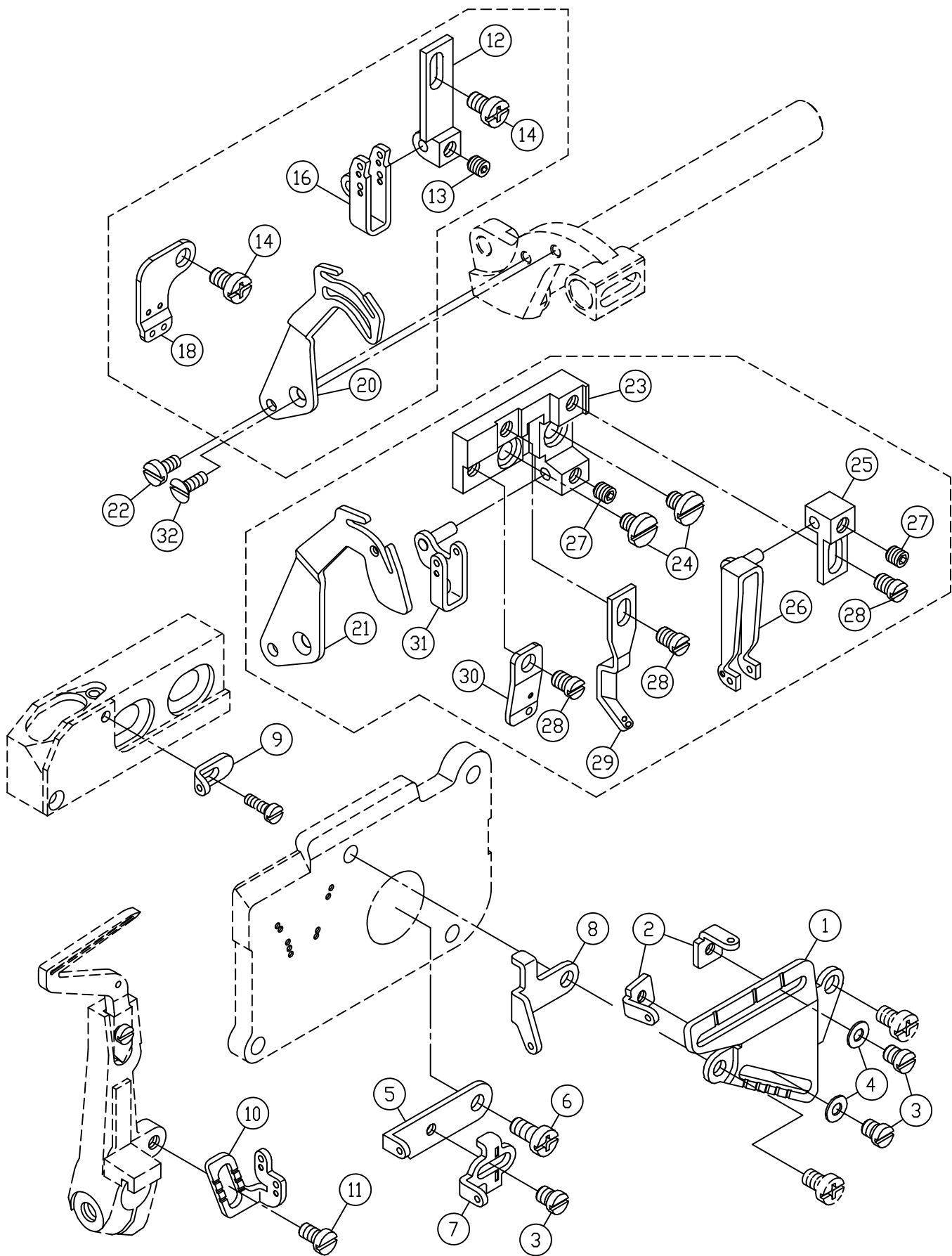


10-1. 縫線張力調節機構 (UHF9004/UHU9004用)

Thread Tension Components (For UHF9004/UHU9004 Only)

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2100001124	錐型彈簧(綠)	Spring (Green)	1
2	212A0041054	張力控制組(綠)	Tension Controlle Asm.	1
3	2100001120	螺椿	Stud	4
4	2100001127	羊毛氈	Felt	4
5	2100001126	張力控制盤	Tension Disc	8
6	2100001125	彈簧座	Tension Spring Retainer	4
7	2100001132	錐型彈簧(藍)	Spring (Blue)	1
8	2100041131	錐型彈簧(黃)	Spring (Yellow)	1
9	2100001123	錐型彈簧(紅)	Spring (Red)	1
10	2100001122	止滑齒輪	Bush	4
11	2100001121	張力調整螺帽(藍)	Tension Nut (Blue)	1
12	2100001121	張力調整螺帽(黃)	Tension Nut (Yellow)	1
13	2100001121	張力調整螺帽(綠)	Tension Nut (Green)	1
14	2100001121	張力調整螺帽(紅)	Tension Nut (Red)	1
15	2120031045	穩線壓板	Thread Guide Plate	1
16	2120001047	穩線壓板	Tension Control Plate	1
17	2120001048	彈簧	Spring	1
18	2120001049	螺椿	Stud	1
19	212A0001052	張力控制組(藍)	Tension Controlle Asm.	1
20	212A0001055	張力控制組(紅)	Tension Controlle Asm.	1
21	212A0001056	張力控制組(黃)	Tension Controlle Asm.	1
22	2120001059	導線板	Thread Guide Plate	1

11. 導線揚線機構 THREAD GUIDE AND THREAD TAKEUP

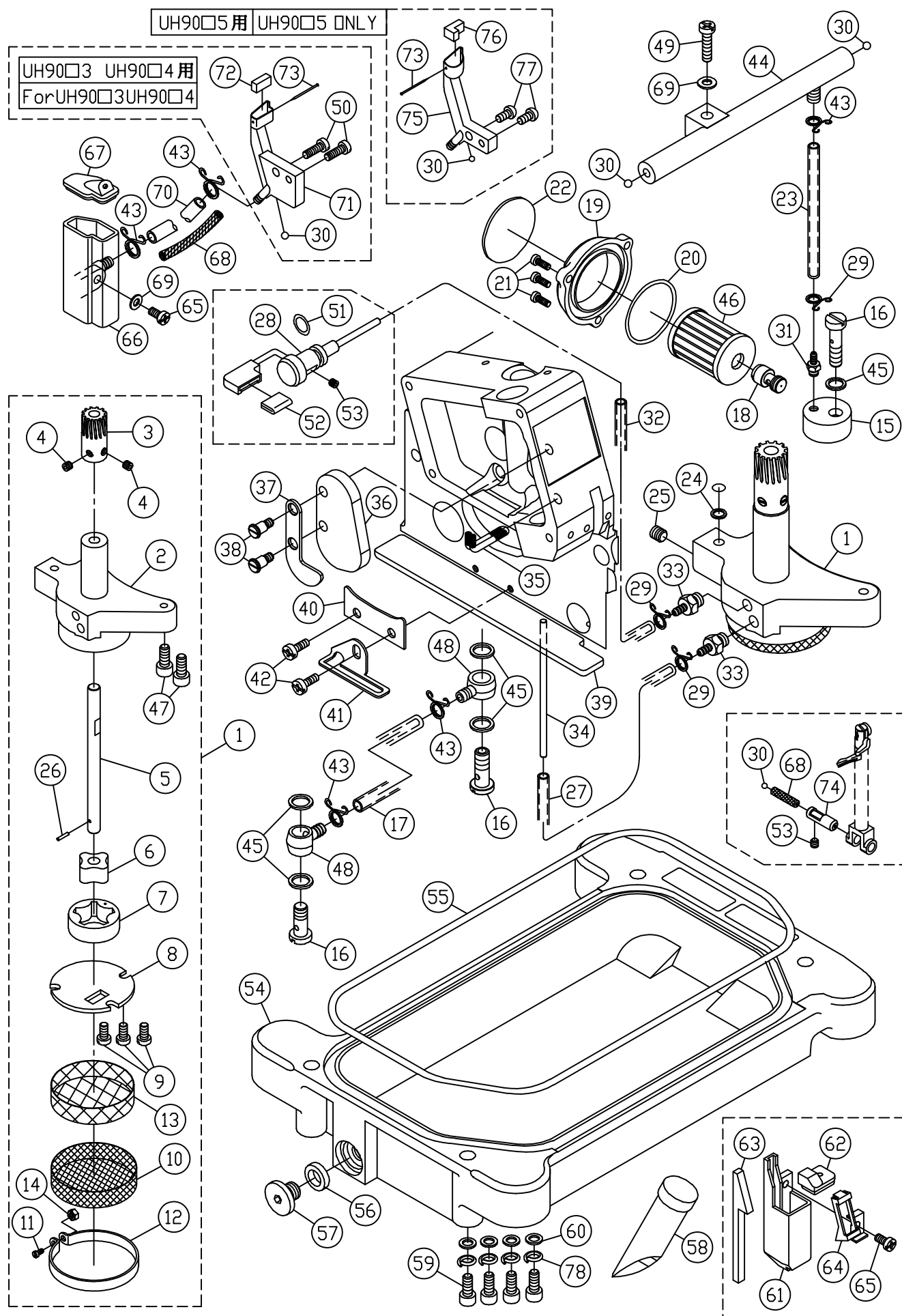


11. 導線揚線機構

Thread Guide And Thread Takeup

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001101	導線座	Bracket	1
2	2120001102	導線	Thread Guide (Right)	2
3	8MB03200406A	螺絲	Screw	3
4	90PW030	墊圈	Washer	2
5	2120001105	導線	Thread Takeup	1
6	8MC04280807D	螺絲	Screw	1
7	2120001107	導線	Thread Guide	1
8	2120001108	導線	Thread Guide	1
9	2120001109	導線	Thread Guide	1
10	2120001110	導線	Thread Takeup	1
11	8MB85240607K	螺絲	Screw	1
12	21200311121	導線座	Bracket	1
13	8MN04280400A	螺絲	Screw	1
14	8MC04280607D	螺絲	Screw	2
16	2122000352	導線	Thread Guide	1
18	2120041118	導線	Thread Guide	1
20	2122000317	揚線環	Thread Takeup	1
21	2122000318	揚線環	Thread Takeup	1
22	8MB03200606A	螺絲	Screw	1
23	2120051123	導線座	Bracket	1
24	8MB04280807A	螺絲	Screw	2
25	2120051125	支架	Bracket	1
26	2120051126	導線	Thread Guide	1
27	8MN04280400A	螺絲	Screw	2
28	8MB04280507A	螺絲	Screw	3
29	2120051129	導線	Thread Guide	1
30	2120051130	導線	Thread Guide	1
31	2120051131	導線	Thread Guide	1
32	8ME03200706A	螺絲	Screw	1

12. 潤滑冷卻機構 LUBRICATION AND COOLING MECHANISM

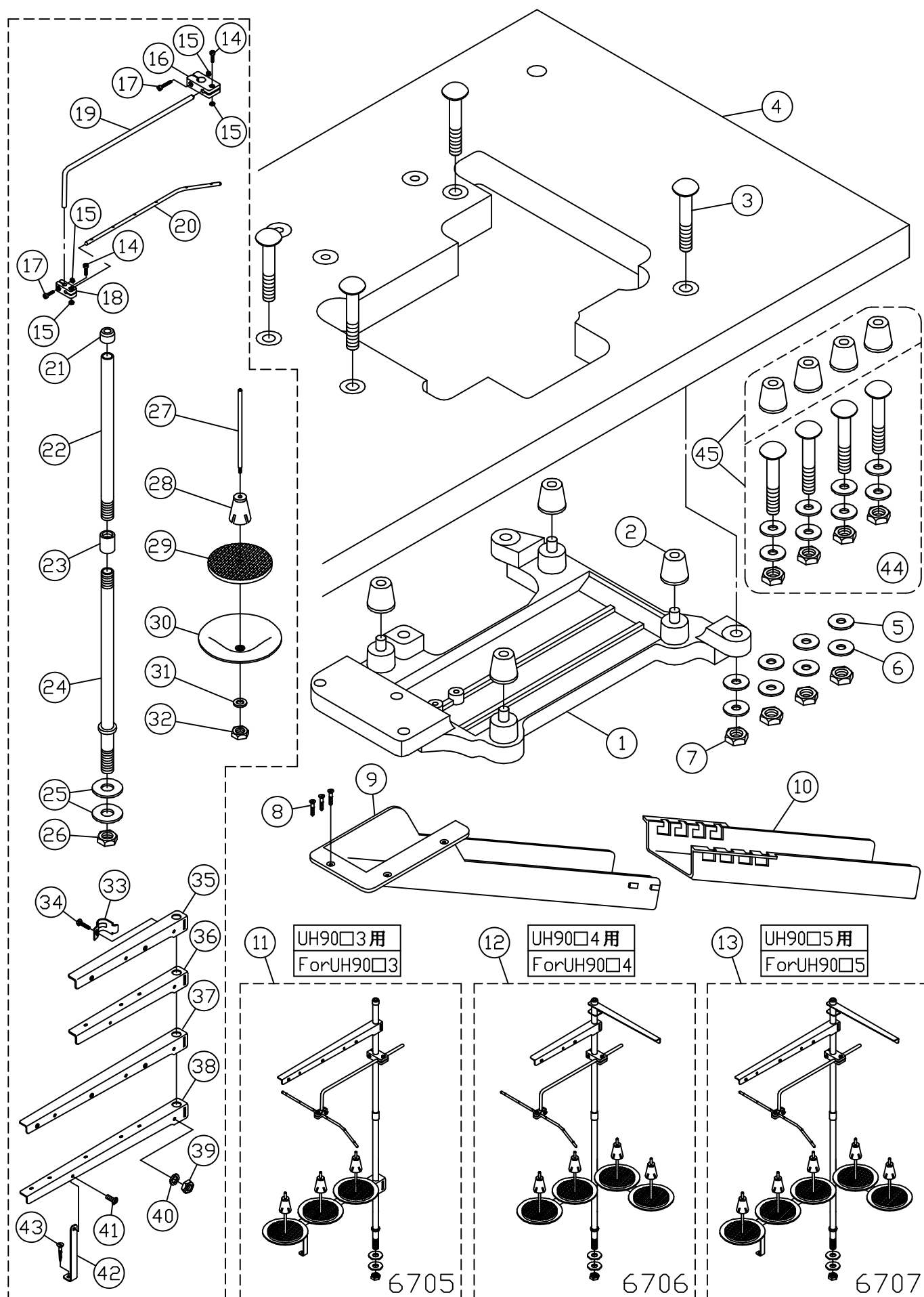


12. 潤滑冷卻機構

Lubrication And Cooling Mechanism

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	213A0001202	泵浦組	Pump Asm.	1
2	2130001202	泵浦座	Pump Seat	1
3	2120001203	蝸母	Worm Gear	1
4	8MN05320400A	螺絲	Screw	2
5	2120001205	軸	Shaft	1
6	2120001206	內轉子	Inside Rotor	1
7	2120001207	外轉子	Outside Rotor	1
8	2130001208	封蓋	Cover	1
9	8MB85240605A	螺絲	Screw	3
10	2130001210	濾網	Filter	1
11	8MB03200806K	螺絲	Screw	1
12	2130001212	夾簧	Latch	1
13	2130001213	油網	Oil Grid	1
14	8MA03200306A	螺帽	Nut	1
15	2122000415	分油座	Oil Distributor	1
16	2120001220	迴路螺絲	Screw	3
17	2122000417	油管	Oil Tube	1
18	2130001265	油嘴	Oil Tube Joint	1
19	2200001311	封蓋	Cover	1
20	2200001313	O形油環	O-Ring	1
21	8MC04280807D	螺絲	Screw	3
22	66453-6	安全指示貼紙	Name Plate	1
23	2122000448	油管	Oil Tube	1
24	90OR060	O形環	O-Ring	1
25	8MN06400800A	螺絲	Screw	1
26	90SP0210	彈簧銷	Pin	1
27	2122000427	油管	Oil Tube	1
28	2122000428	聚油環	Felt Housing	1
29	2122000449	夾簧	Snap Ring	3
30	2120001264	孔塞	Plug	3(4) 3(5)
31	2100001505	油嘴	Oil Tube Joint	1
32	2130001221	油管	Oil Tube	1
33	2130001249	油嘴	Oil Tube Joint	2
34	2122000434	油管	Oil Tube	1
35	2122000435	羊毛氈	Felt	1
36	2122000436	羊毛氈	Felt	1
37	2122000437	定位片	Spacer	1
38	8MB04281007G	螺絲	Screw	2
39	2122000439	羊毛氈	Felt	1
40	2122000440	擋片	Cover	1
41	2122000441	定位片	Spacer	1
42	8MC04280607D	螺絲	Screw	2
43	2100001536	管夾	Snap Ring	5
44	2130001224	分油管	Oil Distributor	1
45	2100001534	墊圈	Washer	5
46	2100001521	油壺	Cartridge Filter	1
47	8MB04281607D	螺絲	Screw	2
48	2100001535	接頭	Joint	2
49	8MC04281607D	螺絲	Screw	1
50	8MC04281207D	螺絲	Screw	2
51	90OR070	O形環	O-Ring	1
52	2120001270	羊毛氈	Felt	1
53	8MN04280400A	螺絲	Screw	2
54	2120001234	油盤	Oil Reservoir	1
55	2120001235	油封	Gasket	1
56	2100000244	油封	Gasket	1
57	8SM95281017A	螺椿	Stud	1
58	2130001238	油面鏡	Oil Sight Window	1
59	8MM05321209A	螺絲	Screw	4
60	2120001240	墊圈	Washer	4
61	2120001241	矽油壺	Silicone Oil Reservoir (Upper)	1
62	2120001242	矽油壺蓋	Cover	1
63	2120001243	羊毛氈	Felt	1
64	2120001244	護蓋	Cover	1
65	8MC04281007D	螺絲	Screw	2
66	2120001246	油壺	Silicone Oil Reservoir (Lower)	1
67	2120001247	油壺蓋	Cover	1
68	66800	油線	Oil Wick	2
69	2100000223	墊圈	Washer	2
70	66792	油管	Oil Tube	1(4) 1(5)
71	2120031251	針冷卻器	Needle Thread Lubricator	1
72	2120031252	羊毛氈	Felt	1
73	2120001253	大頭針	Pin	1(4) 1(5)
74	2120001255	黃銅管	Tube	1
75	2120051258	針冷卻器	Needle Thread Lubricator (For 5 Lines)	1
76	2120051260	羊毛氈	Felt	1
77	8MC04280807D	螺絲	Screw	2
78	90SW050	彈簧墊圈	Washer	4

13. 半沈式車板装置 PARTS FOR SEMI-SUBMERGED INSTALLATION

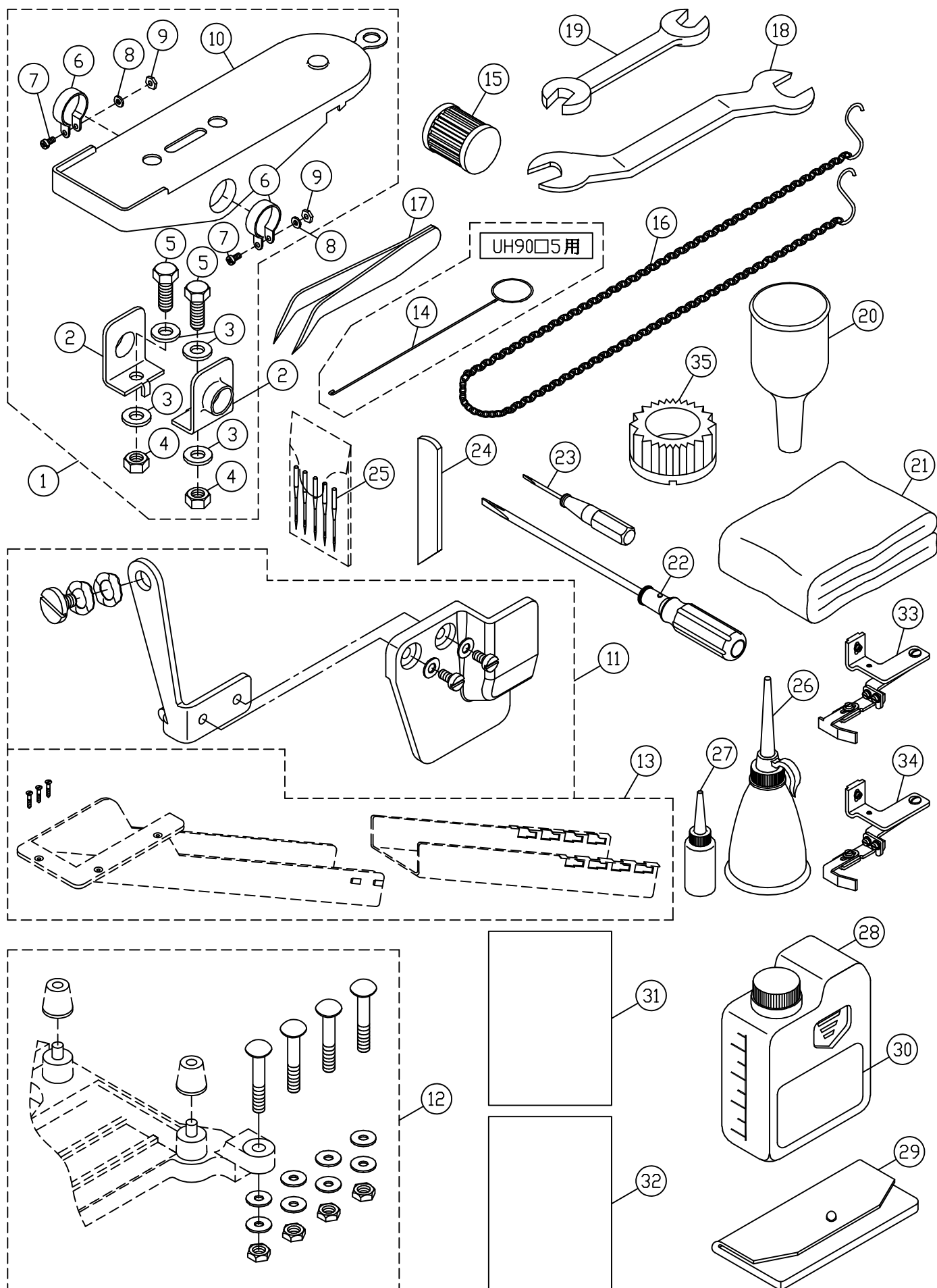


13. 半沉式車板裝置

Parts For Semi-Submerged Installation

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位 Amt.	用量 Req.
1	66911	托底板	Frame Support Plate	1	
2	66941	防震墊	Rubber	4	
3	66956	懸吊螺樁	Stud	4	
4	66814-1	UH車板半沉式	Table	1	
5	90PW100	墊圈	Washer	4	
6	90PW1001	墊圈	Washer	4	
7	8MA10800714A	螺帽	Nut	4	
8	8WF03131706A	木螺絲	Wood Screw	3	
9	66820-1	上導布屑	Waste Chute	1	
10	66820-2	下導布屑	Waste Chute	1	
11	66705	3線線架組	Thread Stand Asm.	1	
12	66706	4線線架組	Thread Stand Asm.	1	
13	66707	5線線架組	Thread Stand Asm.	1	
14	667058	螺絲	Screw	2	
15	667059	螺帽	Nut	4	
16	667057	接頭	Bracket	1	
17	6670510	螺絲	Screw	2	
18	6670512	接頭	Bracket	1	
19	6670511	旋臂	Arm	1	
20	6670513	導線桿	Thread Guide	1	
21	667051	柱帽	Rod Cup	1	
22	667052	上柱	Upper Thread Stand Rod	1	
23	667053	接頭	Joint	1	
24	667054	下柱	Lower Thread Stand Rod	1	
25	667055	墊圈	Washer	2	
26	667056	螺帽	Nut	1	
27	6670515	線盤軸	Spool Pin	1	
28	6670516	定心錐	Spool Retaining Fig	1	
29	6670517	緩衝墊	Seat	1	
30	6670518	線盤	Spool Tray	1	
31	6670519	彈簧墊圈	Spring Washer	1	
32	6670520	螺帽	Nut	1	
33	6670523	夾板	Clamp	2	
34	6670524	螺絲	Screw	1	
35	6670531	導線	Thread Guide	2(4)	1(5)
36	667061	線盤座	Spool Set Bracket	2(4)	1(5)
37	6670521	導線臂	Thread Guide	1(3、5)	
38	6670522	線盤座	Thread Guide	1(3、5)	
39	6670526	螺帽	Nut	1	
40	6670525	彈簧墊圈	Spring Washer	1	
41	6670528	螺絲	Screw	1(3、5)	
42	6670527	撐桿	Support Rod	1(3、5)	
43	6670530	木螺絲	Wood Screw	1(3、5)	
44	/66956	懸吊螺樁組	Stud Asm.	1	
45	/66941	防震墊組	Rubber Asm.	1	

14. 備品 工具及隨車附件 ACCESSORIES



14. 備品 工具及隨車附件

Accessories

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	66700	踏板組	Pedal Set	1
2	667002	樞軸	Bearing	2
3	667003	墊圈	Washer	4
4	667004	螺帽	Nut	2
5	667005	螺絲	Screw	2
6	667006	扣環	Snap Ring	2
7	667007	螺絲	Screw	2
8	667008	墊圈	Washer	2
9	667009	螺帽	Nut	2
10	667001	踏板	Pedal	1
11	4BL124A0607	護目鏡組	See Page II	1
12	*****	托底板	See Page Installation	1
13	66820	半沉式導布屑組	See Page Installation	1
14	66840	穿線鋼絲	Threading Bar	1
15	2100001521	紙質過濾器	Cartridge Filter	1
16	66695	鍊條組	Chain	1
17	66690	鑷子	Tweezers	1
18	66625	開口扳手12*14MM	Wrench	1
19	66613	開口扳手	Wrench	1
20	66722	漏斗	Oil Funnel	1
21	66845-2	防塵罩	Cover	1
22	66671	木柄一字起子	Screwdriver	1
23	66667	小平口起子	Screwdriver	1
24	2120000715	下刀片	Lower Knife	1
25	66732-11-5	針	Needle	1
26	66721	油壺	Container	1
27	66720	油壺	Oiler	1
28	66715	針車油	Oil Container	1
29	66831	工具袋	Accessories Bag	1
30	66453-9	油罐貼紙	Label	1
31	6UHF9000-5	使用說明書	Instruction Manual	1
32	6UHF9000-3	零件冊	Parts List	1
*	33 /EG006	導邊器組	Edge Guide Set	1
**	34 /EG007	導邊器組	Edge Guide Set	1
	35 66685	油鏡裝配工具	Oil Sight Window Wrench	1

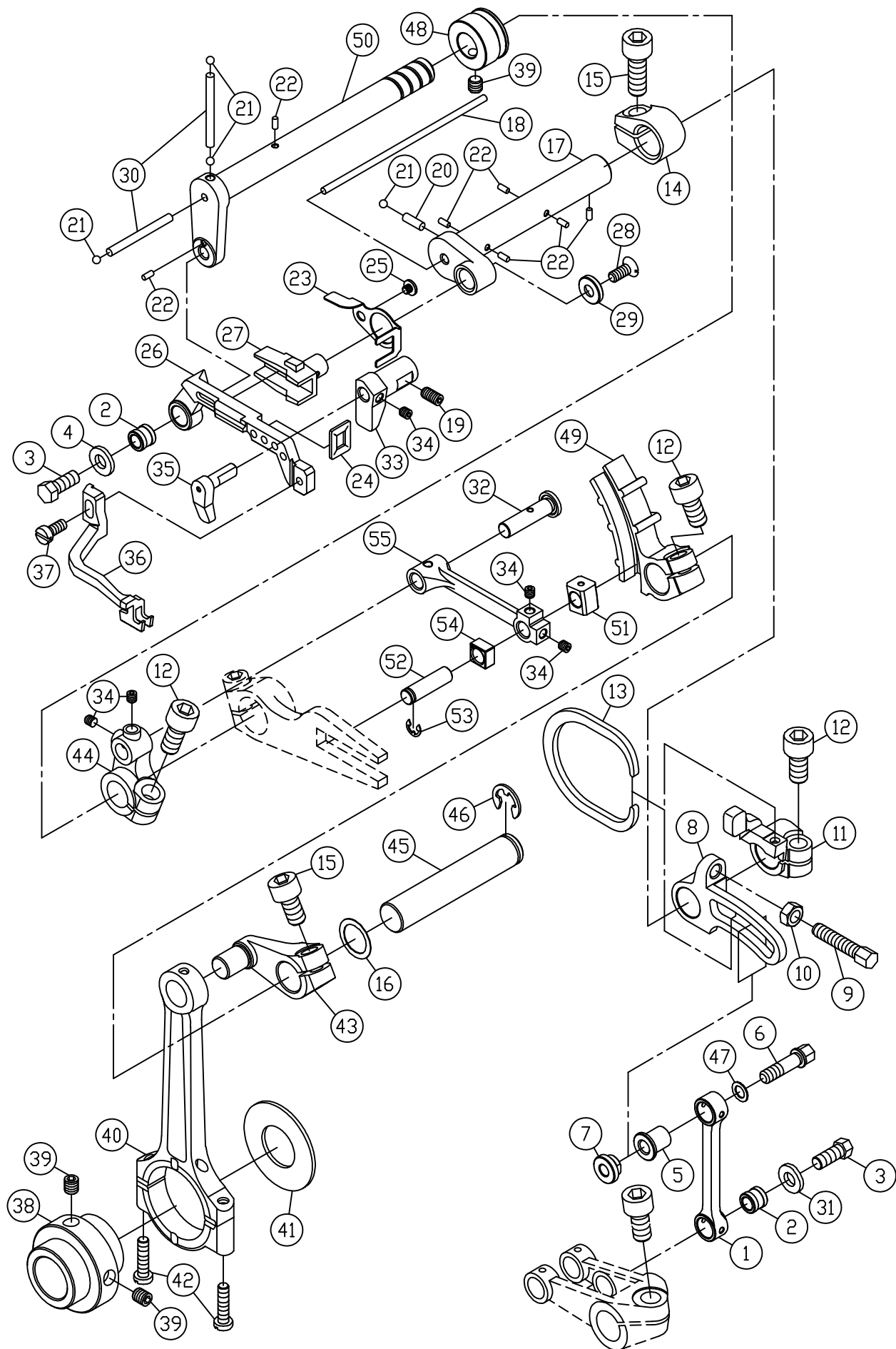
* For UHF9004

** For UHF9005

***** 資料參照 半沉式車板裝置

15. 上送布齒進給驅動機構

TOP FEED DOG FEED MECHANISM COMPONENTS



15. 上送布齒進給驅動機構

Top Feed Dog Feed Mechanism Components

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2122000201	連桿	Upper Kniferod	1
2	2120000526	隔環	Bushing	2
3	8MK05201307G	螺絲	Screw	2
4	2120000527	平墊圈	Washer	1
5	2122000205	隔環	Bushing	1
6	8MK05201808A	螺絲	Screw	1
7	2122000207	定位環	Collar	1
8	2122000208	曲柄	Crank	1
9	8MK06402306G	螺絲	Screw	1
10	8MA06400408A	螺帽	Nut	1
11	2122000211	定位環	Collar	1
12	8MM06401210A	螺絲	Screw	3
13	2122000213	C形扣環	C-Ring	1
14	21220002141	定位環	Collar	1
15	8MM06401410A	螺絲	Screw	2
16	2120000615	止推墊圈	Washer	1
17	2122000217	曲柄	Crank	1
18	66800	油線	Oil Wick	1
19	8MN05321000A	螺絲	Screw	1
20	66801-2	油線	Oil Wick	1
21	2100001404	孔塞	Plug	4
22	66801	油線	Oil Wick	7
23	2122000223	簧片	Spring	1
24	2122000224	油封	Oil Seal	1
25	8MB03200306A	螺絲	Screw	1
26	2122000226	上送布齒台架	Top Feed Bar	1
27	2122000227	支撐臂	Pin	1
28	8MQ04280808A	螺絲	Screw	1
29	2122000229	墊圈	Washer	1
30	66801-1	油線	Oil Wick	2
31	2120000527	平墊圈	Washer	1
32	2122000232	曲柄銷	Pin	1
33	21220002331	導軌	Guide	1
34	8MN04280400A	螺絲	Screw	5
35	21220002351	導軌	Guide	1
36	*****	上送布齒	Top Feed Dog	1
37	8MB85240806A	螺絲	Screw	1
38	2122000238	偏心輪	Eccentric	1
39	8MN05320500E	螺絲	Screw	3
40	2122000240	連桿	Upper Kniferod	1
41	2122000241	墊片	Spacer	1
42	8MC04281807D	螺絲	Screw	2
43	2122000243	曲柄	Crank	1
44	2122000244	曲柄	Crank	1
45	2122000245	軸	Shaft	1
46	90ER080	E形扣環	E-Ring	1
47	2120000724	墊圈	Washer	1
48	2122000248	定位環	Collar	1
49	2122000249	變距滑軌	Differential Feed Roker	1
50	2122000250	曲軸	Crankshaft	1
51	2122000251	滑塊	Block	1
52	2122000252	曲柄銷	Pin	1
53	90ER040	E形扣環	E-Ring	1
54	2122000254	滑塊	Block	1
55	2122000255	曲柄	Crank	1

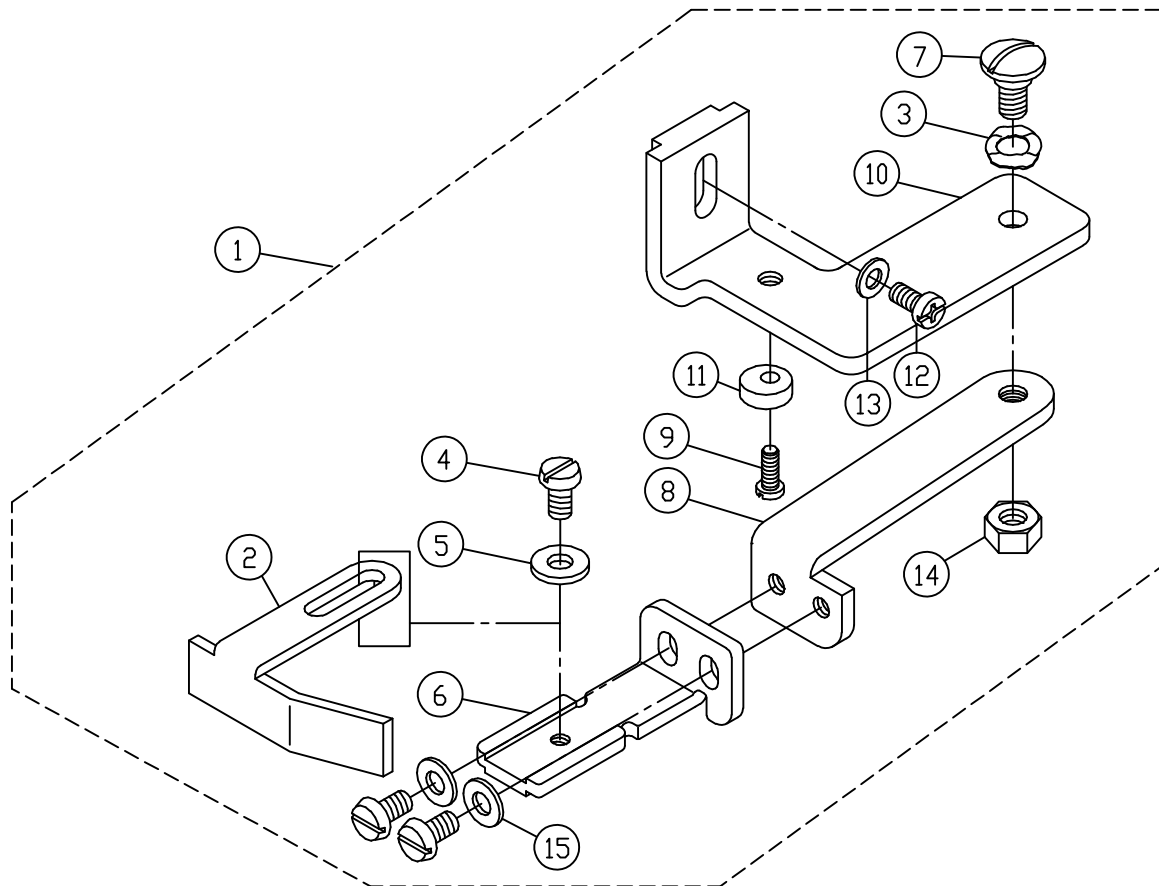
***** 詳細資料請參照附件

***** is one of the gauge parts

EG006 導邊器 EDGE GUIDE DEVICE

FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303)

(UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)



EG006 導邊器 Edge Guide Device

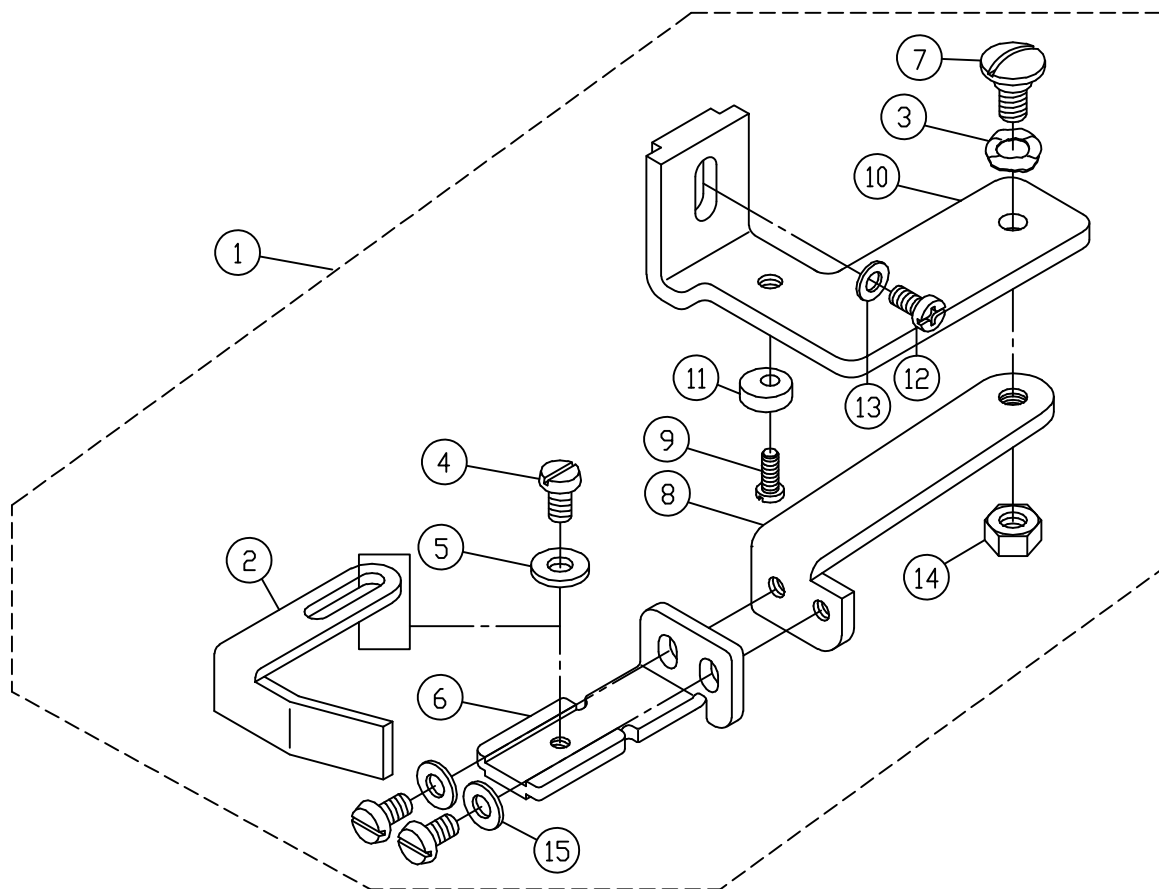
FOR (UH9003F/UHD9003F/UH9303/UHD9303/UHF9303/UHU9303)

(UH9004F/UHD9004F/UHF9004/UHU9004/UH9304/UHD9304/UHF9304/UHU9304)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/EG006	導邊器組	Edge Guide Set	1
2	4EG0060103	導邊	Edge Guide	1
3	2120000150	波形墊圈	Waved Washer	1
4	8SC36400707D	螺絲	Screw	3
5	4EG0010107	墊圈	Washer	1
6	4EG0060108	導邊座	Edge Guide Bracket	1
7	8SC44400908E	螺絲	Screw	1
8	4EG0060109	活頁	Hinge	1
9	8SB32440605K	螺絲	Screw	1
10	4EG0060112	支架	Bracket	1
11	4BH0020109	定位凸輪	Cam	1
12	8MC04281207D	螺絲	Screw	1
13	2100000223	墊圈	Washer	1
14	8SA44400307A	螺帽	Nut	1
15	4EG0060117	墊圈	Washer	2

EG007 導邊器 EDGE GUIDE DEVICE

FOR (UH9005F/UHD9005F/UHF9005/UHU9005/UH9006F/UHD9006F)

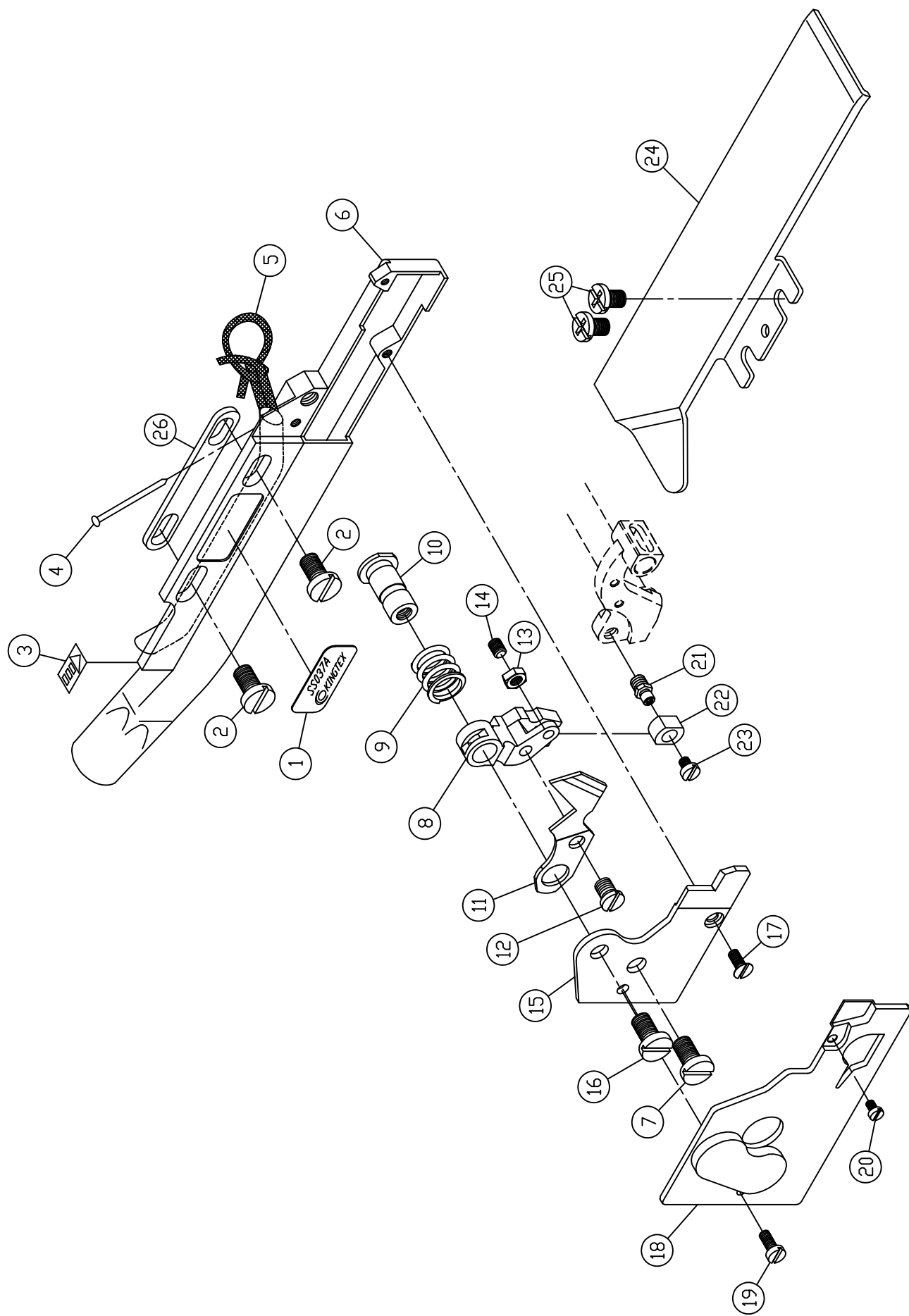


EG007 導邊器 Edge Guide Device

FOR (UH9005F/UHD9005F/UHF9005/UHU9005/UH9006/UHD9006F)

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	/EG007	導邊器組	Edge Guide Set	1
2	4EG0070104	導邊	Edge Guide	1
3	2120000150	波形墊圈	Waved Washer	1
4	8SC36400707D	螺絲	Screw	3
5	4EG0010107	墊圈	Washer	1
6	4EG0060108	導邊座	Edge Guide Bracket	1
7	8SC44400908E	螺絲	Screw	1
8	4EG0060109	活頁	Hinge	1
9	8SB32440605K	螺絲	Screw	1
10	4EG0060112	支架	Bracket	1
11	4BH0020109	定位凸輪	Cam	1
12	8MC04281207D	螺絲	Screw	1
13	2100000223	墊圈	Washer	1
14	8SA44400307A	螺帽	Nut	1
15	4EG0060117	墊圈	Washer	2

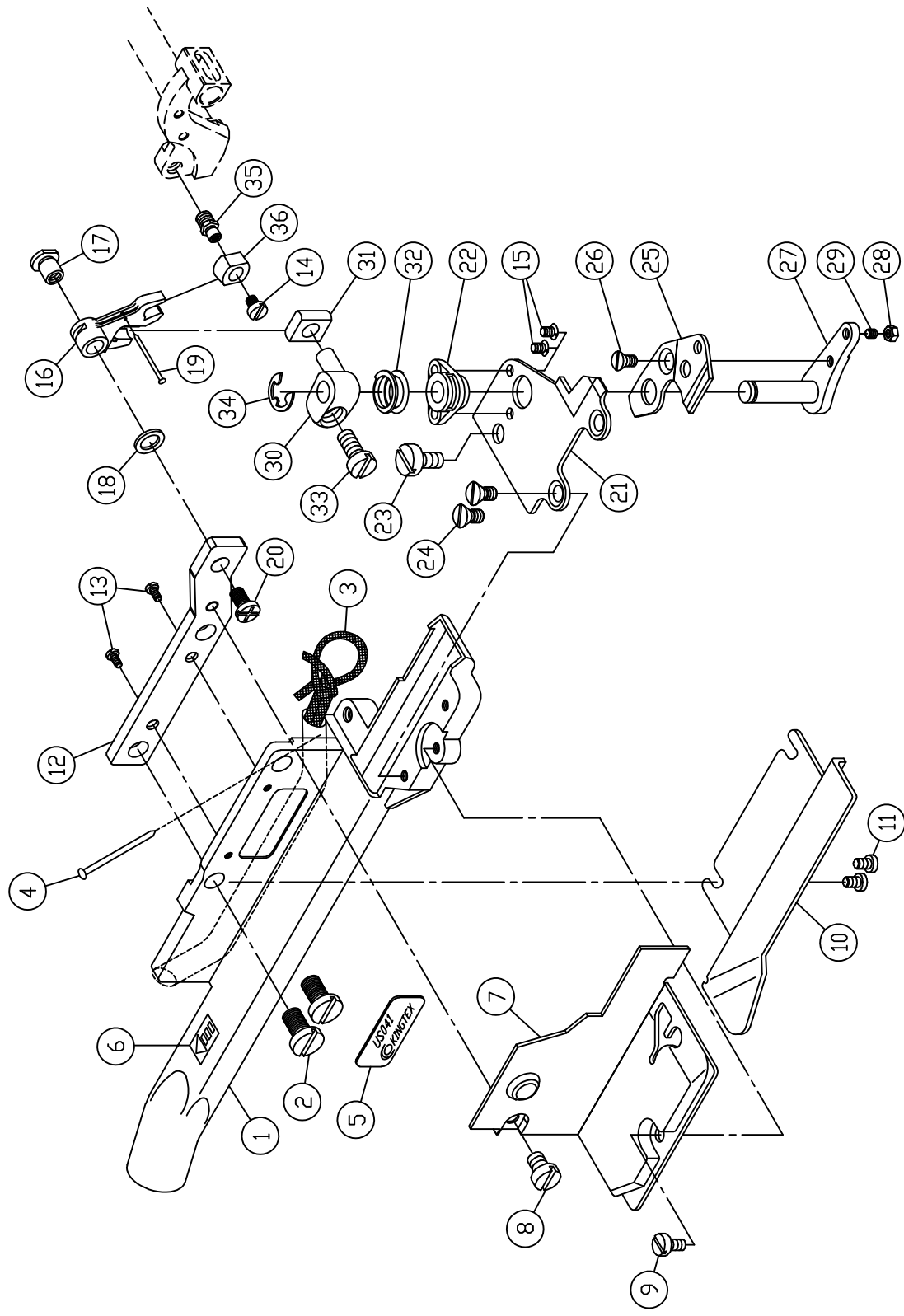
SS037 側吸式切刀 SIDE SUCTION TYPE



SS037 側吸式切刀 Side Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4SS0370101	商標貼紙	Name Plate	1
2	8MC95300808E	螺絲	Screw	2
3	66453-8	潤滑指示貼紙	Label	1
4	4SS0330104	固定銷	Pin	1
5	4SS0330105	油線	Oil Wick	1
6	4SS0340101	刀座	Knife Mounting Base	1
7	8MB95401008A	螺絲	Screw	1
8	4SS0350108	驅動叉	Driving Lever	1
9	4SS0330109	彈簧	Spring	1
10	4SS0330110	螺樁	Stud	1
11	4SS0350111	活動刀片	Movable Knife	1
12	8MB85240606A	螺絲	Screw	1
13	8MA03200206A	螺帽	Nut	1
14	8MN03200400A	螺絲	Screw	1
15	4SS0330115	固定刀片	Fixed Knife	1
16	8MB95301008A	螺絲	Screw	1
17	8ME75180504A	螺絲	Screw	1
18	4SS0350118	護蓋	Cover	1
19	8MB75180605A	螺絲	Screw	1
20	8MB02160304A	螺絲	Screw	1
21	2120000702	驅動銷	Pin	1
22	4SS0330122	滑塊	Slide Block	1
23	8MB75180305K	螺絲	Screw	1
24	4SS0330124	布板側檔	Fabric Guard	1
25	8MC04280608D	螺絲	Screw	2
25	4SS0340104	墊片	Stopper	1

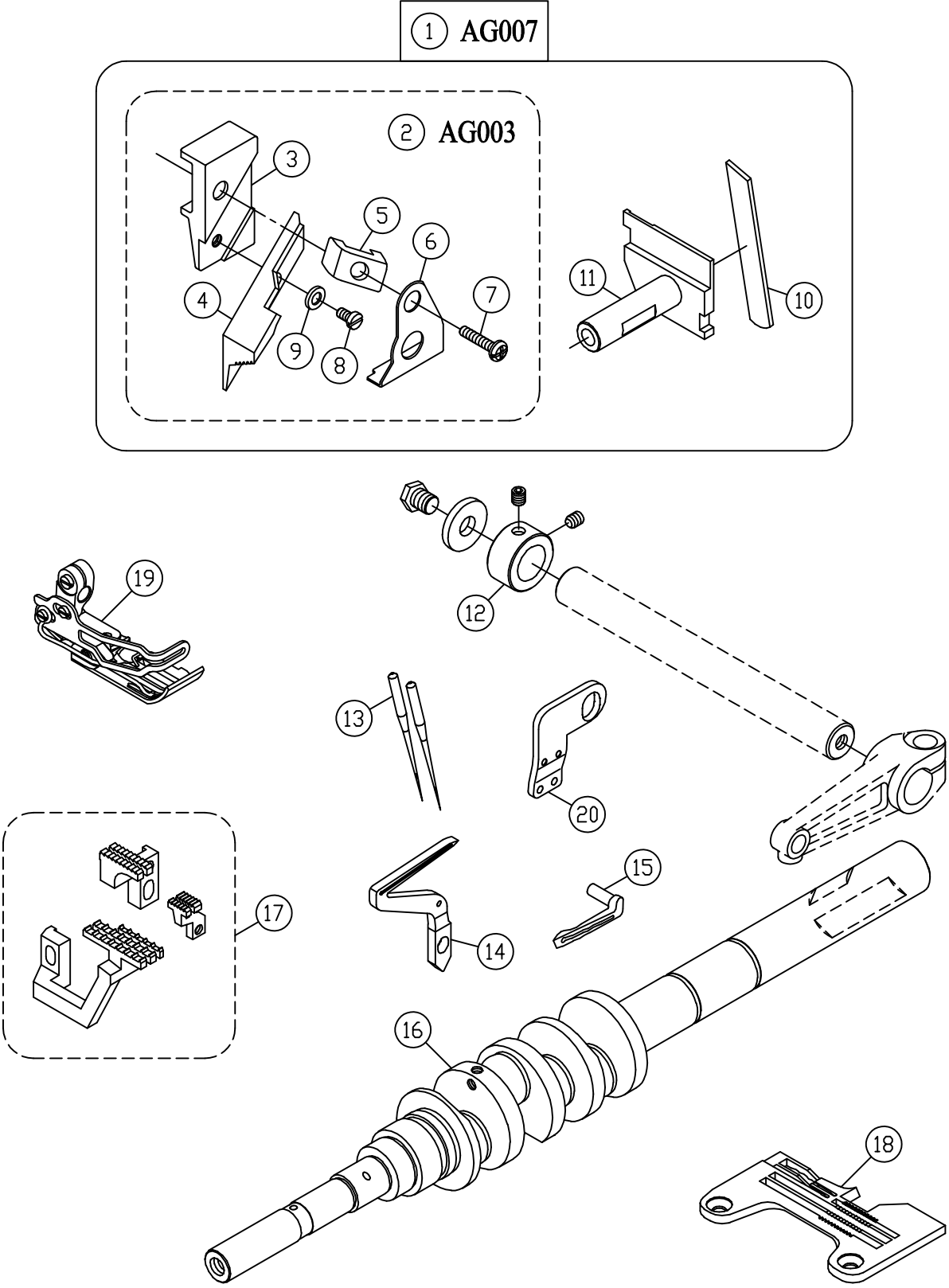
US041 下吸式自動切線 UNDER SUCTION TYPE



US041 下吸式自動切線 Under Suction Type

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	4US0410101	刀座	Knife Mounting Base	1
2	8MC95300808E	螺絲	Screw	2
3	4US0400103	油線	Oil Wick	1
4	4US0400104	固定銷	Pin	1
5	4US0410105	商標貼紙	Name Plate	1
6	66453-8	潤滑指示貼紙	Oil Mark	1
7	4US0410107	護蓋	Cover	1
8	8MB03200406A	螺絲	Screw	1
9	8MB03200405A	螺絲	Screw	1
10	4US0400110	護蓋	Cover	1
11	8MB03200305A	螺絲	Screw	2
12	4US0410112	支架	Bracket	1
13	8MB75180305K	螺絲	Screw	2
14	8MB75180805A	螺絲	Screw	1
15	8ME02160403A	螺絲	Screw	2
16	4US0410116	擺動臂	Arm	1
17	4US0410117	襯套	Bush	1
18	2120000151	墊圈	Washer	1
19	4US0400119	固定銷	Pin	1
20	8MB95301008A	螺絲	Screw	1
21	4US0400121	固定刀片	Upper Knife	1
22	4US0400122	導套	Bush	1
23	8MB04280507K	螺絲	Screw	1
24	8ME03200406A	螺絲	Screw	2
25	4US0400125	活動刀片	Lower Knife	1
26	8ME03200406A	螺絲	Screw	1
27	4US0400127	旋轉臂	Level	1
28	8MA03200206A	螺帽	Nut	1
29	8MN03200400A	螺絲	Screw	1
30	4US0400130	擺動接頭	Joint	1
31	4US0400131	滑塊	Block	1
32	4US0400132	壓縮彈簧	Spring	1
33	8MB85240705A	螺絲	Screw	1
34	90ER040	E形扣環	E-Ring	1
35	2120000702	驅動銷	Driver Pin	1
36	4SS0330122	滑塊	Block	1

UHF9104 更換零件 SPARE PARTS



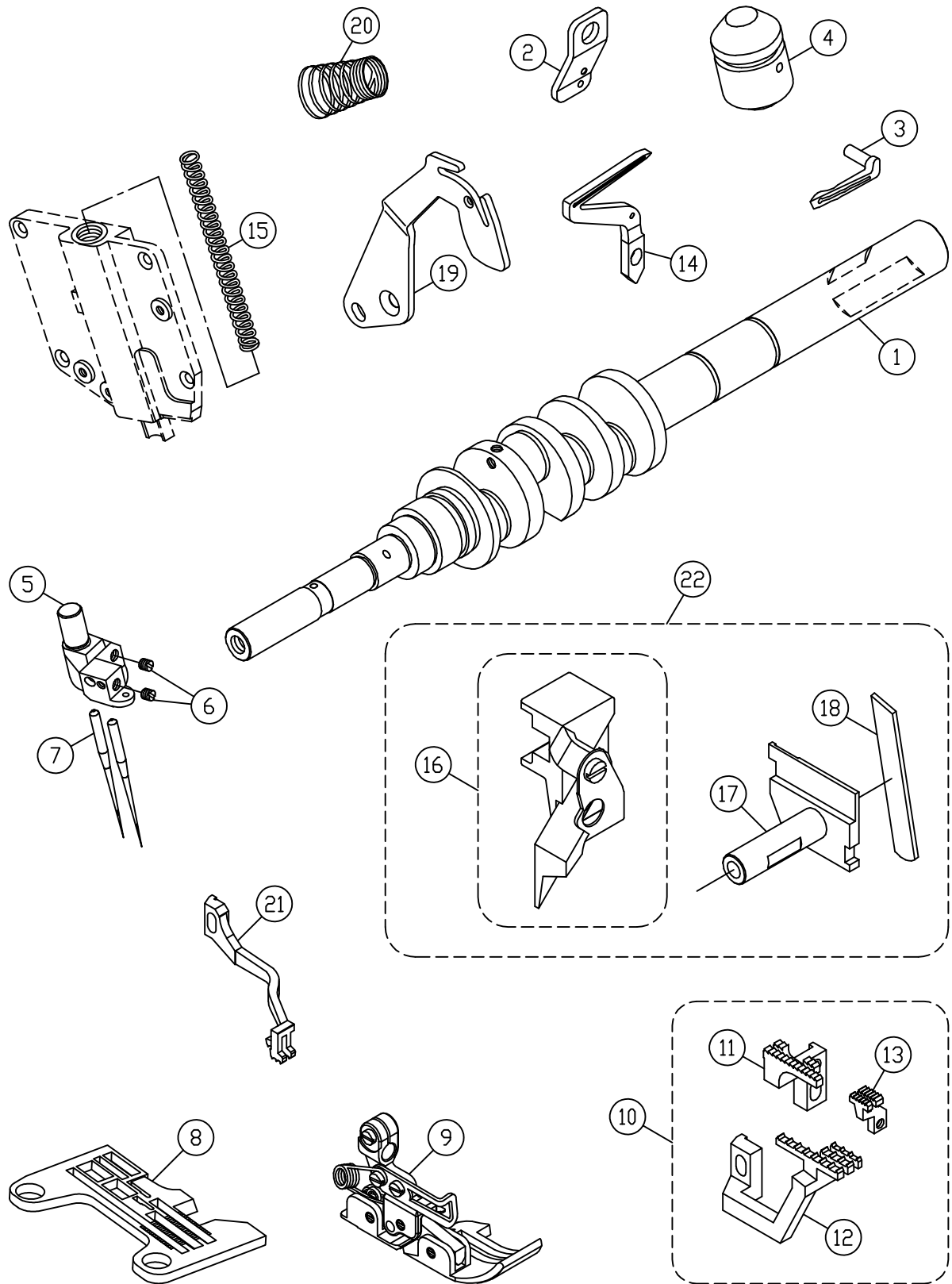
機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UHF9104-243-H14		5212TP0019	5212PF2008	5212FD0004	5212DF0011	5212AF0001

UHF9104 更換零件 Spare Parts

序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
** 1	/AG007	角刀組	Angled Knife Set	1
** 2	/AG003	上角刀組	Upper Angled Knife Set	1
3	4AG0030103	角刀座	Knife Set	1
4	4AG0030104	上角刀	Upper Angled Knife	1
5	4AG0030105	角刀壓板	Presser Plate	1
6	4AG0030106	切屑壓板	Angle Knife Cover	1
7	8MC04281607D	螺絲	Screw	1
8	8MB03200406A	螺絲	Screw	1
9	4AG0030109	墊圈	Washer	1
10	4AG0050104	下平寬刀	Lower Knife	1
11	4AG0050105	下刀架	Bracket	1
12	2120000444	變距隔環	Spacer	1
13	66732-14	針	Needle (DC*27#14)	2
14	5212LL0002	下結線鉤	Lower Looper	1
15	5212UL0006	上結線鉤	Upper Looper	1
16	2120001501	主軸	Crankshafe	1
17	5212DG0901	送布齒組	Feed Dog Asm.	1
18	5212TP0019	針板	Needle Plate	1
19	5212PF2008	上送壓腳組	Top Presser Foot Asm.	1
20	2121001510	導線	Thread Guide	1

** 整組套件

UHF9105 更換零件 SPARE PARTS



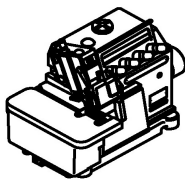
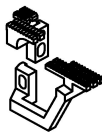
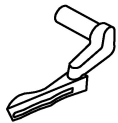
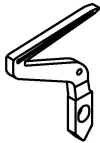
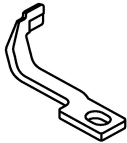
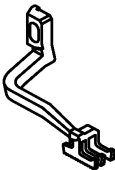
機型 Models	更換零件 Main Parts	針板 Needle Plate	上送壓腳組 Top Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UHF9105-553-X16		5212TP0043	5212PF3001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

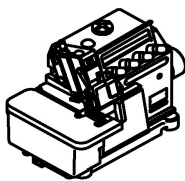
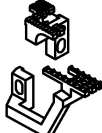
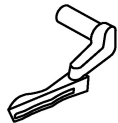
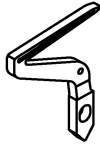
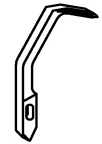
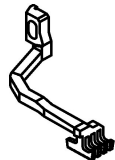
UHF9105 更換零件 Spare Parts

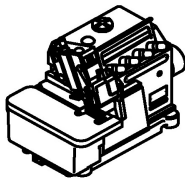
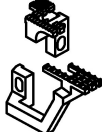
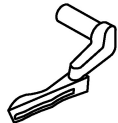
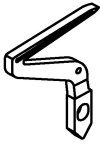
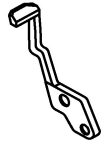
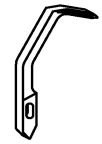
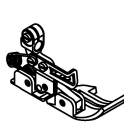
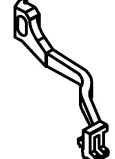
序號 Ref. No.	物料編號 Parts No.	名 Description	稱	單位用量 Amt. Req.
1	2120001501	主軸	Crankshafe	1
2	2121001502	導線	Thread Guide	1
3	5212UL0006	上結線鉤	Upper Looper	1
4	2121001504	軸襯	Bushing	1
5	5212NC1001	針留	Needle Holder	1
6	8SH32440300A	螺絲	Screw	2
7	66732-19	針	Needle (DC*27#19)	2
8	5212TP0043	針板	Needle Plate	1
9	5212PF3001	上送壓腳組	Top Presser Foot Asm.	1
10	5212DG1001	送布齒組	Feed Dog Asm.	1
11	5212FD0017	主送布齒	Main Feed Dog	1
12	5212DF0014	差動送布齒	Differential Feed Dog	1
13	5212AF0004	輔助送布齒	Auxiliary Feed Dog	1
14	5212LL0002	下結線鉤	Lower Looper	1
15	2121001518	彈簧	Spring	1
* *	16 /AG004	角刀組	Angled Knife Set	1
	17 4AG0060106	下刀架	Bracket	1
	18 4AG0050104	下平寬刀	Lower Knife	1
	19 2122000340	揚線環	Thread Takeup	1
	20 2121001528	錐型彈簧(橘)	Spring (Orange)	1
	21 5212DGTG553	上送布齒	Top Feed Dog	1
* *	22 /AG008	角刀組	Angled Knife Set	1

* * 整組套件

UHF9000 系列車型零件一覽表 Series Gauge Parts List

										
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9004-243-M14	5212TP0015	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9004-253-M14	5212TP0024	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9004-253-H14	5212TP0025	5212DG0901	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-14	5212PF2003	5212DGT253
UHF9004-263-M14	5212TP0021	5212DG0002	5212NC0001-1	5212UL0002	5212LL0001	5212NG0002	5212NG0001	66732-11	5212PF2003	5212DGT253
UHF9104-243-H14	5212TP0019	5212DG0901	5212NC0001-1	5212UL0006	5212LL0002	5212NG0002	5212NG0001	66732-14	5212PF2008	5212DGT253

													
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9005-353-M16	5212TP0031	5212DG0004	5212NC0004	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11	5212PF2001	5212DGT353
UHF9005-553-M16	5212TP0030	5212DG0005	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-11	5212PF2002	5212DGT553
UHF9005-553-H16	5212TP0039	5212DG0006	5212NC0002	5212UL0001	5212LL0001	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-16	5212PF2002	5212DGT553

													
機型 Machinetype	針板 Needle Plate	送布齒組 Feed Dog Asm.	縫針座 Needle Holder	上結線鉤 Upper Looper	下結線鉤 Lower Looper	活動導針 Rear Needle Guard	前導針 Front Needle Guard	鏈導針 Needle Guard	鏈導針 Needle Guard	鏈結線鉤 Needle Looper	縫針 Needle	上送壓腳組 Top Presser Foot Asm.	上送布齒 Top Feed Dog
UHF9105-553-X16	5212TP0043	5212DG1001	5212NC1001	5212UL0006	5212LL0002	5212NG0002	5212NG0005	5212NG0003	5212NG0004	5212CL0001	66732-19	5212PF3001	5212DGTG553

UHF900 □ 系列壓腳組件(零件)一覽表

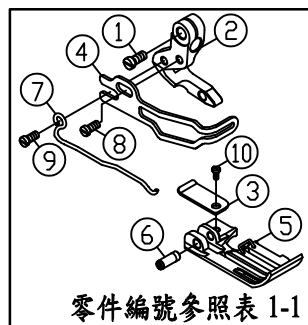


表 1

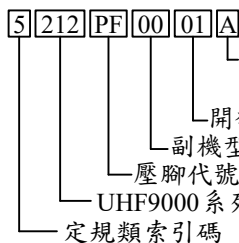
機 型	壓腳組件編號
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UHF9004-253-M14	5212PF2003
UHF9004-253-H14	5212PF2003
UHF9004-263-M14	5212PF2003
UHF9104-243-H14	5212PF2008

表 1-1

序號	零件編號	序號	零件編號
1	8MB85240806P	6	5212PF2002E
2	5212PF2002C	7	5212PF2002M
3	5212PF2002G	8	8MB03200506A
4	5212PF2002F	9	8MB03200806K
5	參照表 1-2	10	8SB24560305P

表 1-2

組件編號	序號	5
5212PF2003	5212PF2003A	
5212PF2008	5212PF2008A	



- A: 前壓腳底
- C: 壓腳柄
- E: 樞銷
- F: 護指環
- G: 樞銷
- M: 彈簧

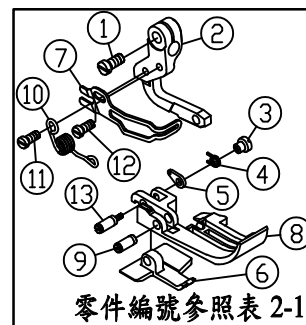


表 2

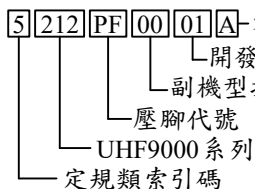
機 型	壓腳組件編號
UHF9005-353-M16	5212PF2001
UHF9005-553-M16	5212PF2002
UHF9005-553-H16	5212PF2002

表 2-1

序號	零件編號	序號	零件編號
1	8MB85240806P	8	參照表 2-2
2	5212PF2001C	9	5212PF0011E
3	5212PF0011K	10	5212PF2001M
4	5212PF0011J	11	8MB03200506A
5	5212PF0011H	12	8MB03200806K
6	參照表 2-2	13	5212PF2001D
7	5212PF2001F		

表 2-2

組件編號	序號	6	8
5212PF2001	5212PF2001B	5212PF2001A	
5212PF2002	5212PF2002B	5212PF2002A	



附錄二 APP-2

- A: 前壓腳底
- B: 後壓腳底
- C: 壓腳柄
- D: 銷
- E: 銷
- F: 護指環
- H: 彈簧掛鉤
- J: 扭力彈簧
- K: 螺帽
- M: 扭力彈簧

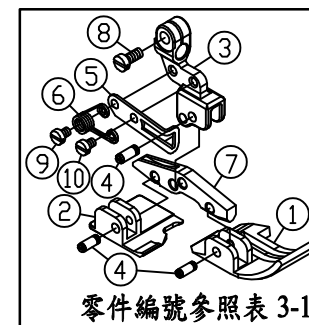
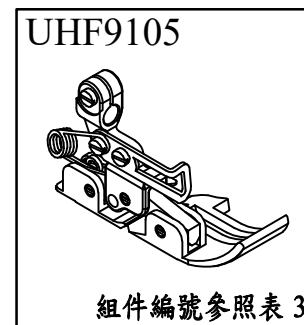
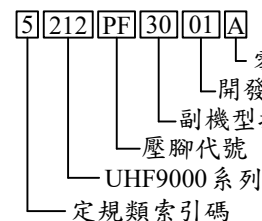


表 3

機 型	壓腳組件編號
UHF9105-553-X16	5212PF3001

表 3-1

序號	零件編號	序號	零件編號
1	5212PF3001A	6	5212PF3001M
2	5212PF3001B	7	5212PF3001N
3	5212PF3001C	8	8MB85240806P
4	5212PF0011E	9	8MB03200506A
5	5212PF1001F	10	8MB03200406K



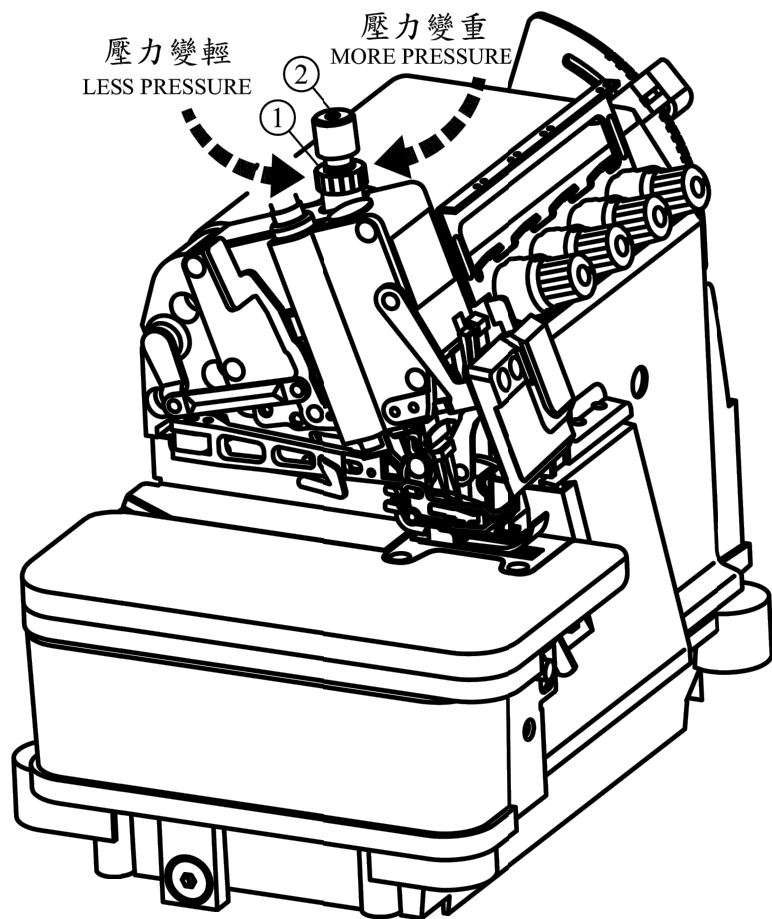
- A: 前壓腳底
- B: 後壓腳底
- C: 壓腳柄
- E: 銷
- F: 護指環
- M: 扭力彈簧
- N: 連桿

上送布齒壓力的調整

THE PRESSURE ADJUSTMENT OF TOP FEED DOG

往左鬆開①螺絲帽，
往右鎖緊②調整螺帽，
則壓力會增強，
同時送布力也會加強。

TURNING LEFT LOOSENING ① NUT, THEN,
TURNING RIGHT, TIGHTENING ②
ADJUSTMENT NUT, WILL INCREASE THE
PRESSURE OF TOP FEED DOG AND FEEDING
AMOUNT WILL BE INCREASED AT THE
SAME TIME.

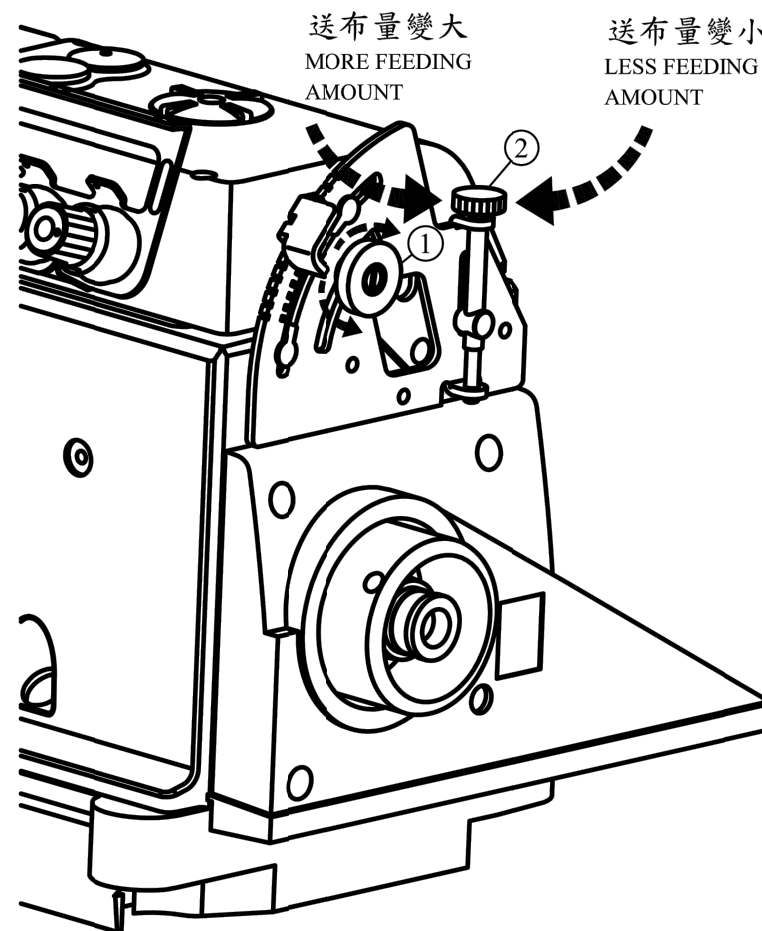


上送布齒前後運動量的調整

THE ADJUSTMENTS OF FEEDING AMOUNT FOR TOP FEED DOG

往左鬆開①螺絲帽
用②微調螺絲
往左旋轉加大上送布齒行程，
往右旋轉則縮小。

TURNING LEFT, LOOSENING ① NUT AND
USING ② MICRO-ADJUSTMENT SCREW TO
ADJUST TOP FEED DOG FEEDING AMOUNT.
TURNING LEFT, INCREASING TOP FEED DOG
FEEDING AMOUNT.
TURNING RIGHT, DECREASING TOP FEED
DOG FEEDING AMOUNT.



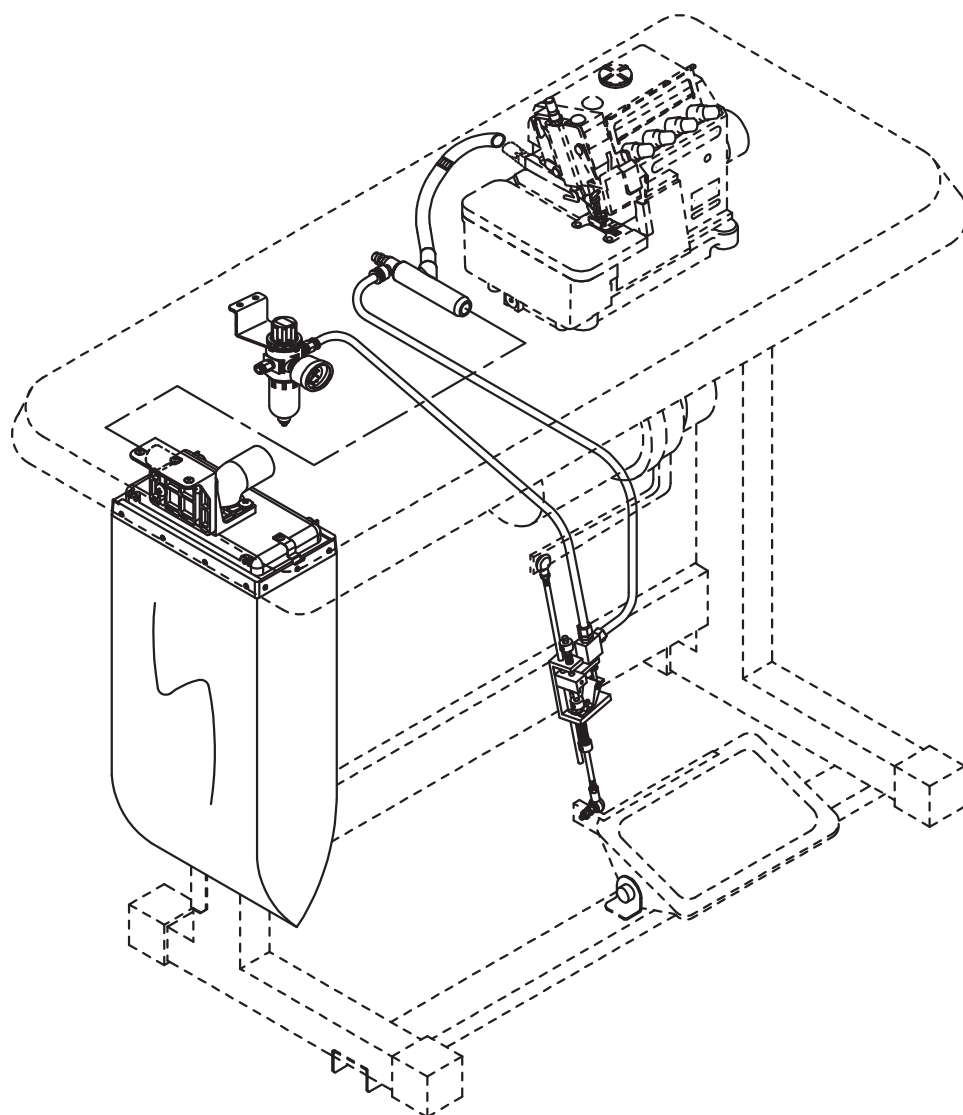
UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

CV38

CV58



VENTURI DEVICE

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

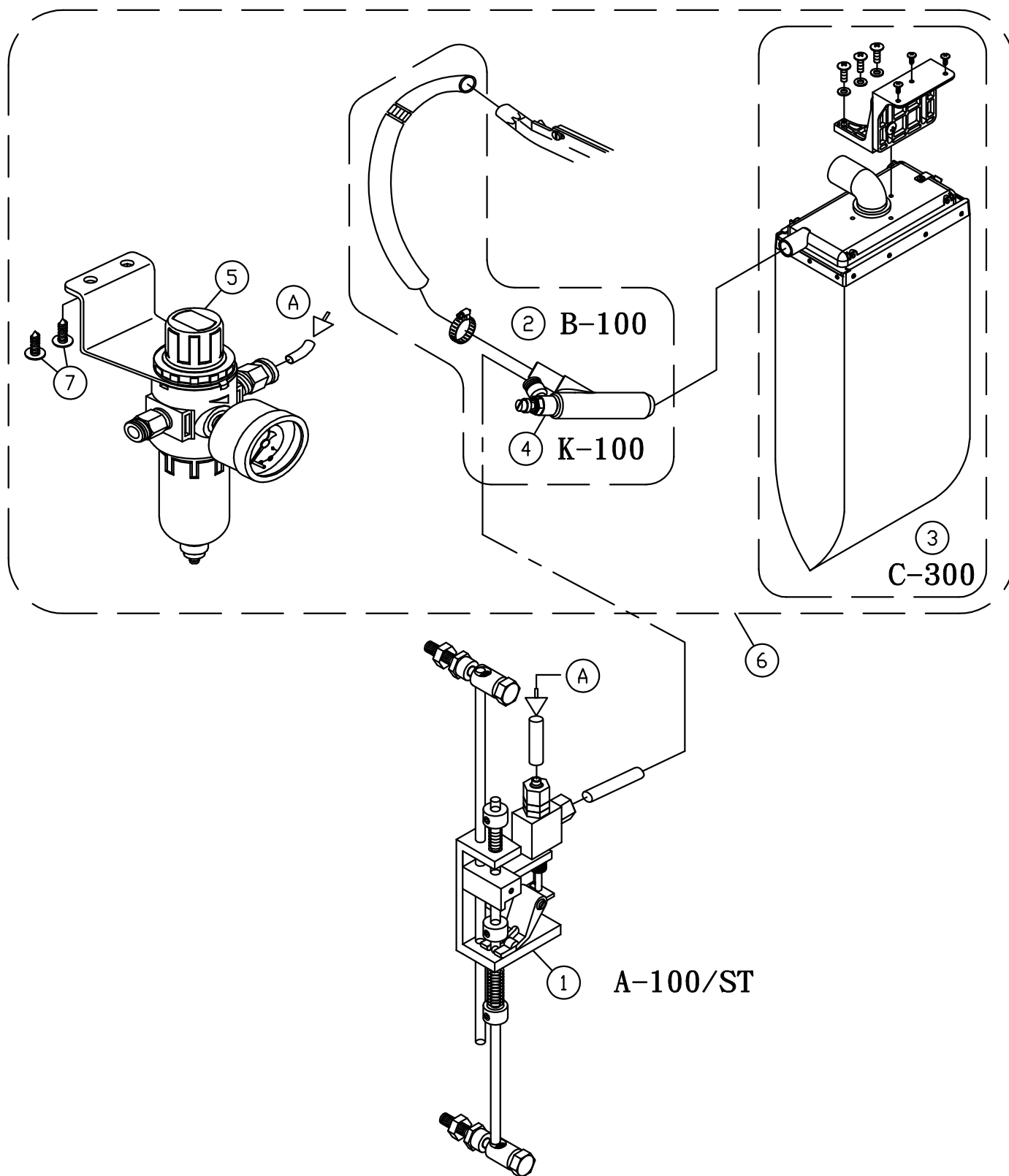
UHF9000 用

離合器馬達 Clutch Motor	前吸 Front Suction	後吸 Rear Suction	抬壓腳 Presser Foot Lifter
CV08A		●	
CV08B	●	●	
CV38C		●	●
CV38D	●	●	●
CV38E			●
CV08K	●		

UHF9000用CV系列目錄 TABLE OF CONTENTS

CV08A	真空吸風切線線屑集塵組	Chain Removal Assembly -----	1
CV08B	真空吸風切線線屑集塵組&廢布收集組 -----		3
	Chain & Waste Removal Assembly		
CV38C	真空吸風切線線屑集塵組:三方位空氣/氣缸抬壓腳 -----		5
	Chain Removal & Air Cylinder For Presser Foot Assembly		
CV38D	真空吸風切線線屑集塵組:廢布收集組&三方位空氣/氣缸抬壓腳 -----		7
	Chain & Waste Removal Cylinder For Presser Foot Assembly		
CV38E	氣缸抬壓腳	Air Cylinder For Presser Foot Assembly -----	9
CV08K	廢布收集組	Waste Removal Assembly -----	11

CV08A 真空吸風切線線屑集塵組
CHAIN REMOVAL ASSEMBLY



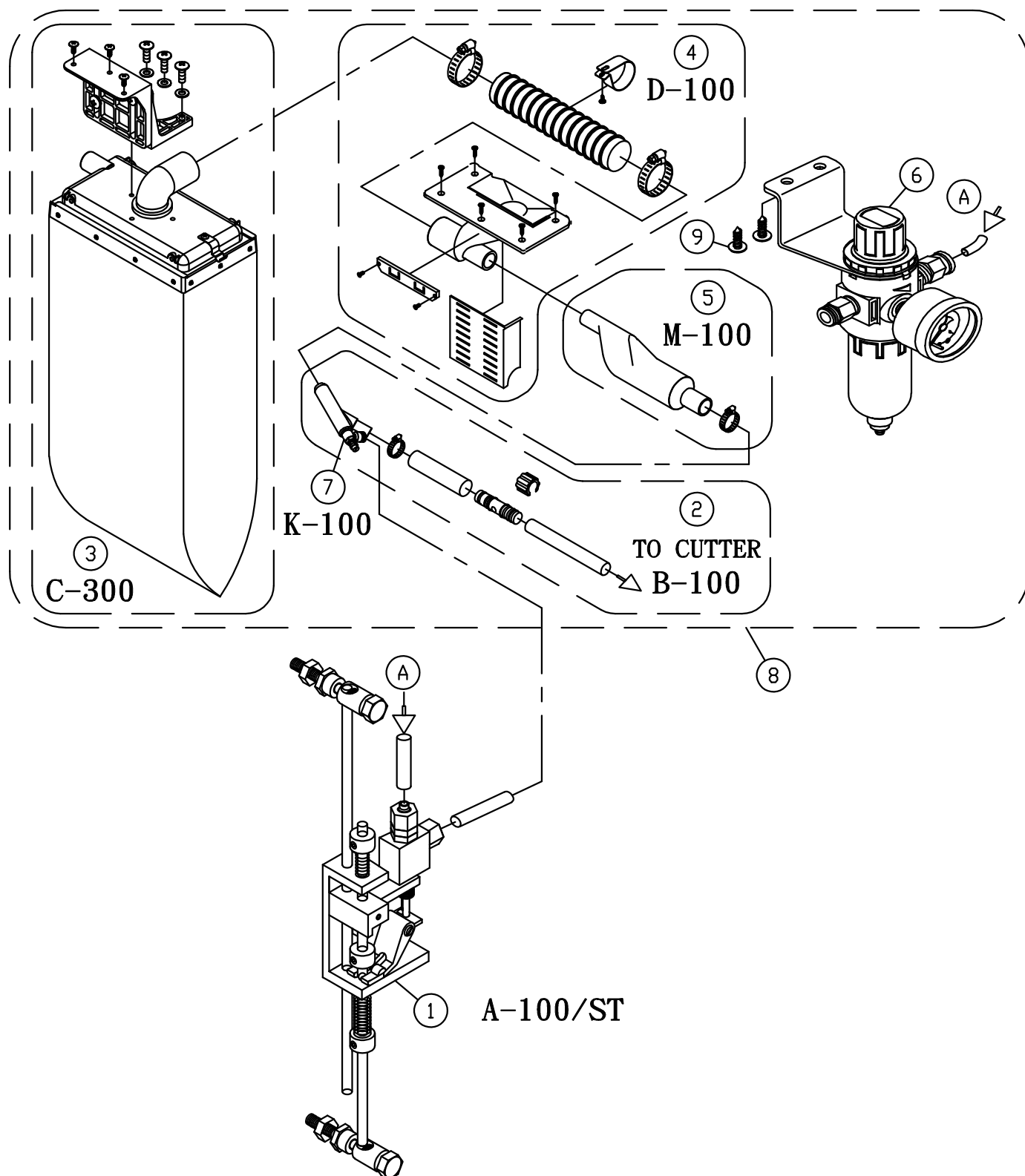
CV08A 真空吸風切線線屑集塵組 CHAIN REMOVAL ASSEMBLY

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switcl	1
2	B-100	真空送氣組	Vacuun Chain Removel	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
6	CV08A-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly		1
7	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY



CV08B 真空吸風切線線屑集塵組&廢布收集組
CHAIN & WASTE REMOVAL ASSEMBLY

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	A-100/ST	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switcl	1
2	B-100	真空送氣組	Vacuun Chain Remove1	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	K-100	真空送氣管	Venturi Tube	1
8	CV08B-1	真空吸風切線線屑集塵組&廢布收集組		1
		Chain & Waste Removal Assembly		
9	8WD45001900A	螺絲	Screw	2

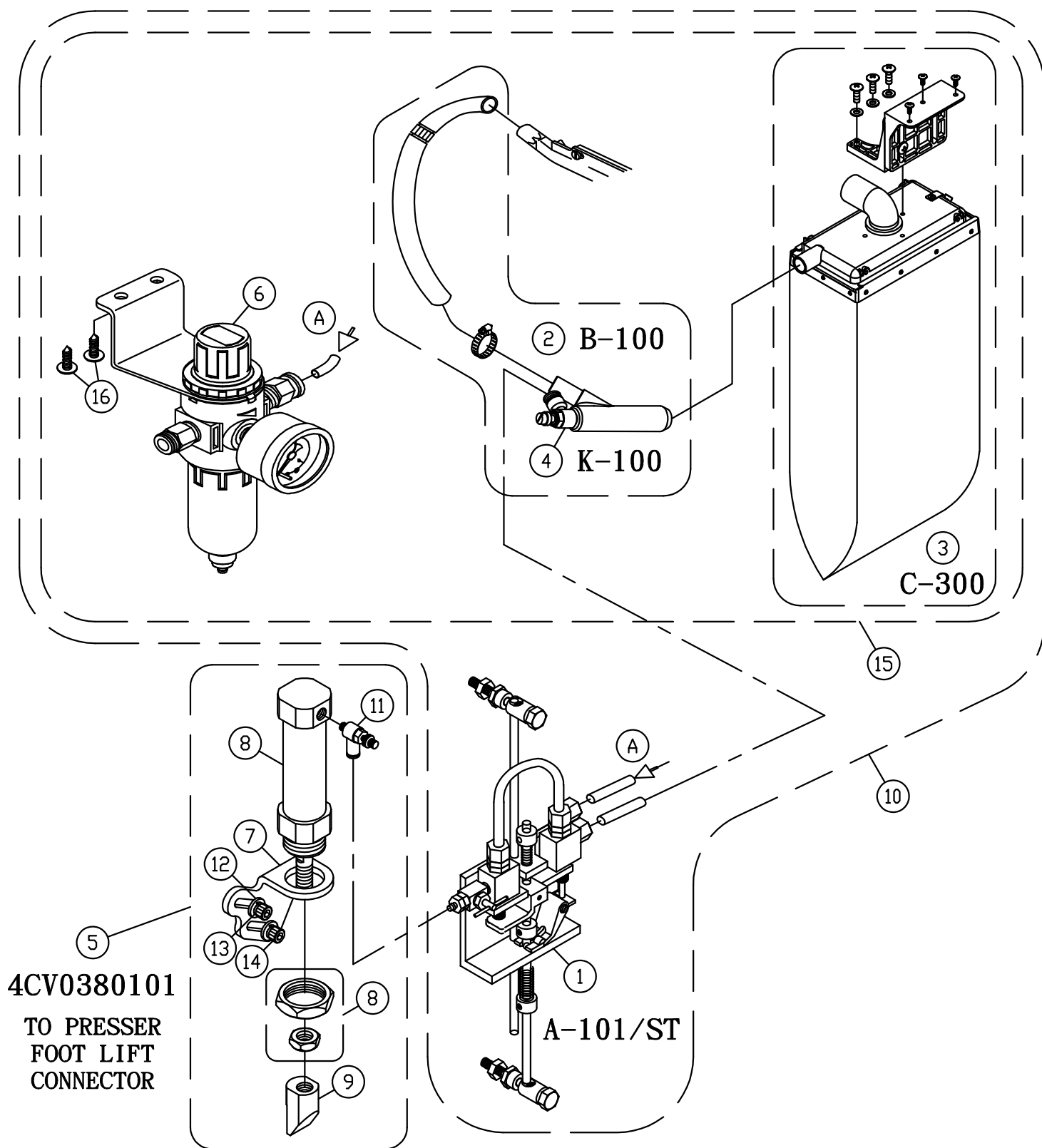
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38C 真空吸風切線線屑集塵組

三方位空氣/氣缸抬壓腳

CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



CV38C 真空吸風切線線屑集塵組**三方位空氣/氣缸抬壓腳****CHAIN REMOVAL & AIR CYLINDER FOR PRESSER FOOT ASSEMBLY**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組	Vacuun Chain Removal	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	K-100	真空送氣管	Venturi Tube	1
5	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	4BL1240202	氣缸支架	Bracket	1
8	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
9	4BL1240203	套筒	Knuckle	1
10	CV08C-1	真空吸風切線線屑集塵組&三方位空氣	Chain Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
11	4UTB000305	節流閥	Speed Controller	1
12	2100000323	墊圈	Washer	2
13	90SW070	彈簧墊圈	Spring Washer	2
14	8MM06401410A	螺絲	Bolt	2
15	CV08A-1	真空吸風切線線屑集塵組&廢布收集組	Chain & Waste Removal Assembly	1
16	8WD45001900A	螺絲	Screw	2

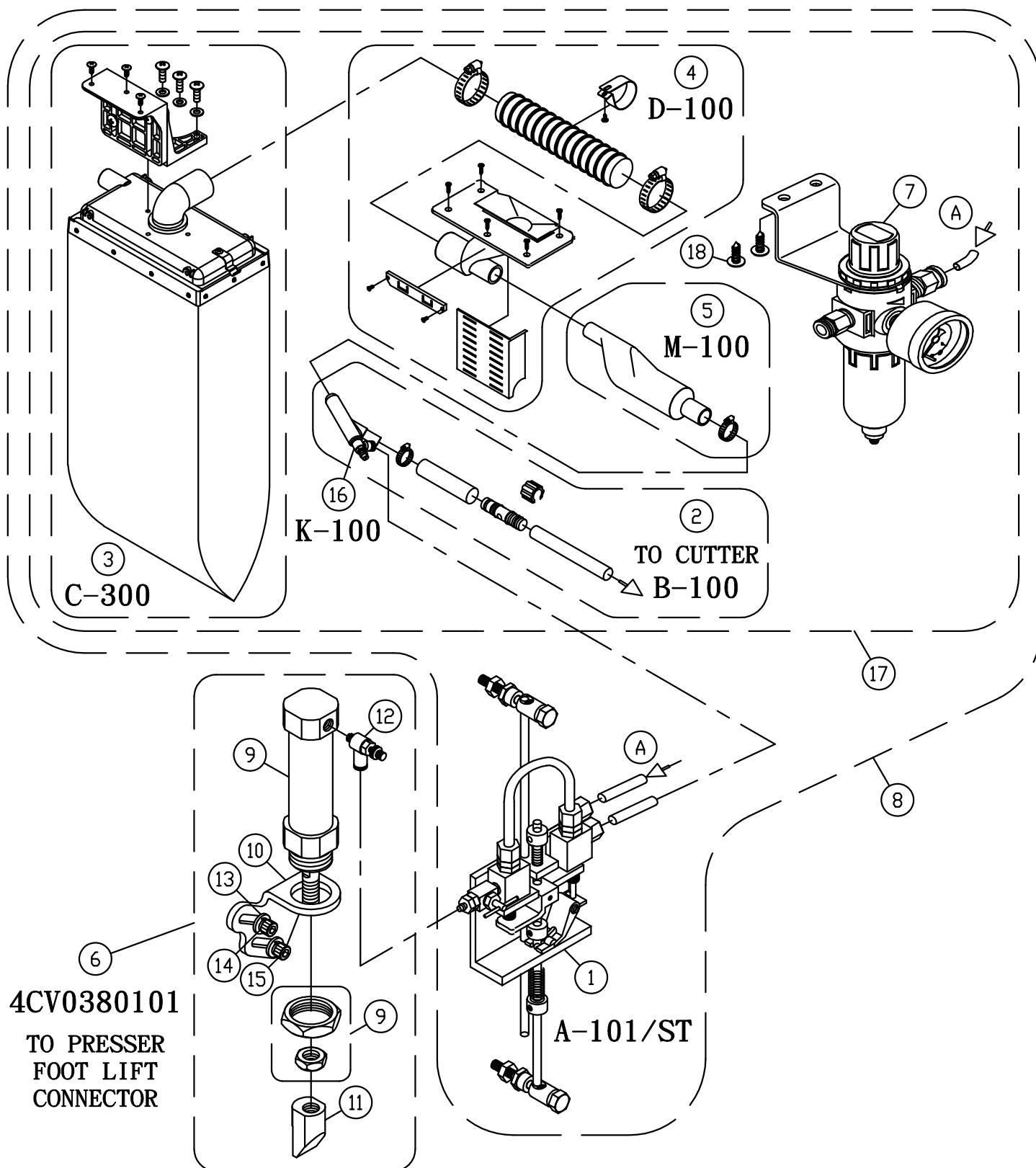
* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38D 真空吸風切線線屑集塵組

廢布收集組 & 三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



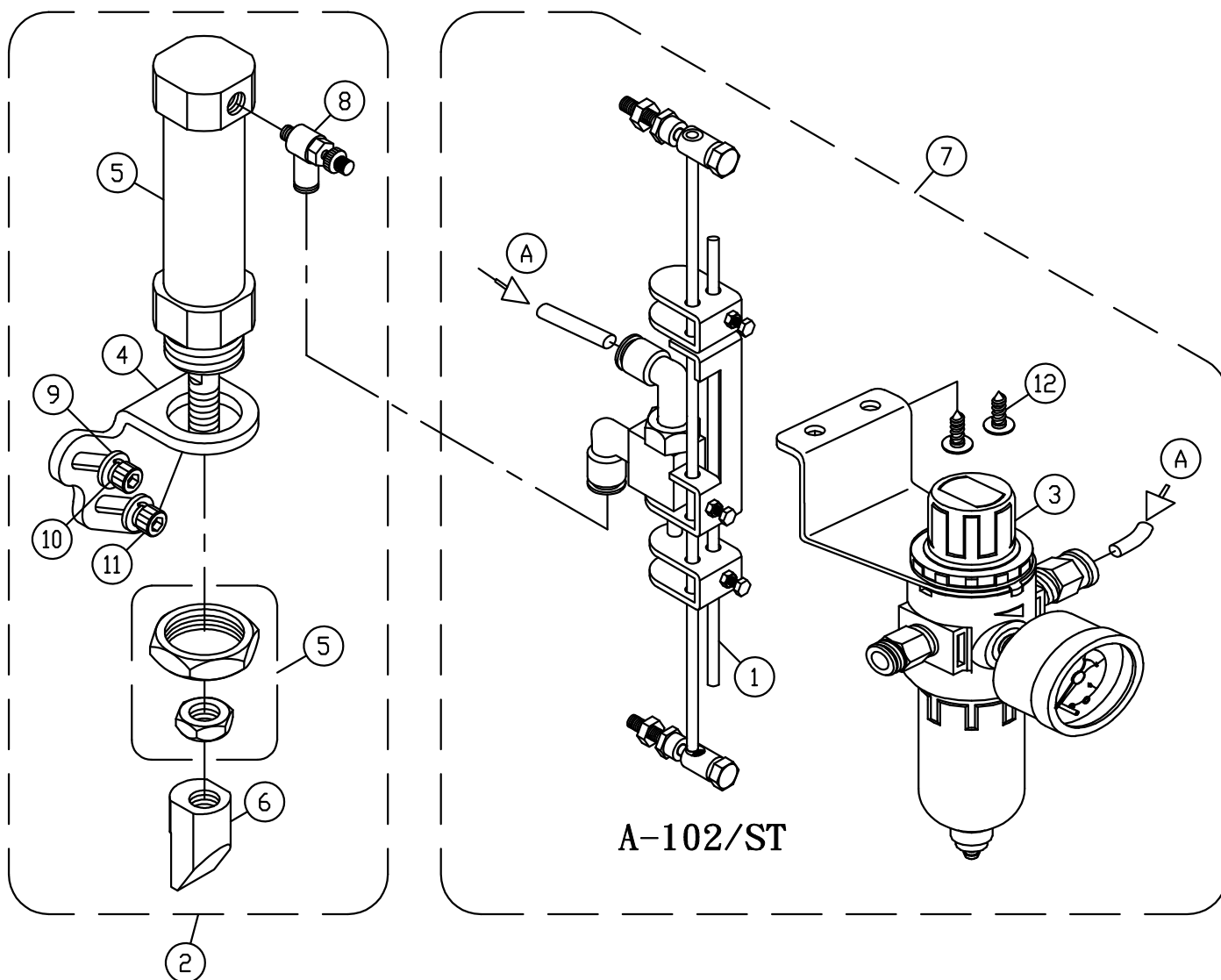
CV38D 真空吸風切線線屑集塵組**廢布收集組&三方位空氣/氣缸抬壓腳****CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY**

序號 Ref. No.	物料編號 Parts.No.	名稱 Description	單位用量 Amt. Req.
1	A-101/ST	三方位腳踏空氣控制開關組 Soft Touch 3-Position Treadle Rod Air Switch	1
2	B-100	真空送氣組 Vacuum Chain Removal	1
3	C-300	廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座 Waste & Lint Remover Funnel	1
5	M-100	消音組 Muffler	1
6	4CV0380101	抬壓腳用-氣缸組 Air Cylinder For Presser Foot Assembly	1
7	4CV0060126	調壓閥組(含公、母接頭) Filter/Regulator	1
8	CV08D-1	真空吸風切線線屑集塵組&廢布收集組&三方位空氣 Chain & Waste Removal Assembly & Soft Touch 3-Position Treadle Rod Air Switch	1
9	4BL1240201	氣壓缸(含螺帽) Air Cylinder (Nut)	1
10	4BL1240202	氣缸支架 Bracket	1
11	4BL1240203	套筒 Knuckle	1
12	4UTB000305	節流閥 Speed Controller	1
13	2100000323	墊圈 Washer	2
14	90SW070	彈簧墊圈 Spring Washer	2
15	8MM06401410A	螺絲 Bolt	2
16	K-100	真空送氣管 Venturi Tube	1
17	CV08B-1	真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly	1
18	8WD45001900A	螺絲 Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV38E 氣缸抬壓腳
AIR CYLINDER FOR PRESSER FOOT ASSEMBLY



4CV0380101

TO PRESSER
FOOT LIFT
CONNECTOR

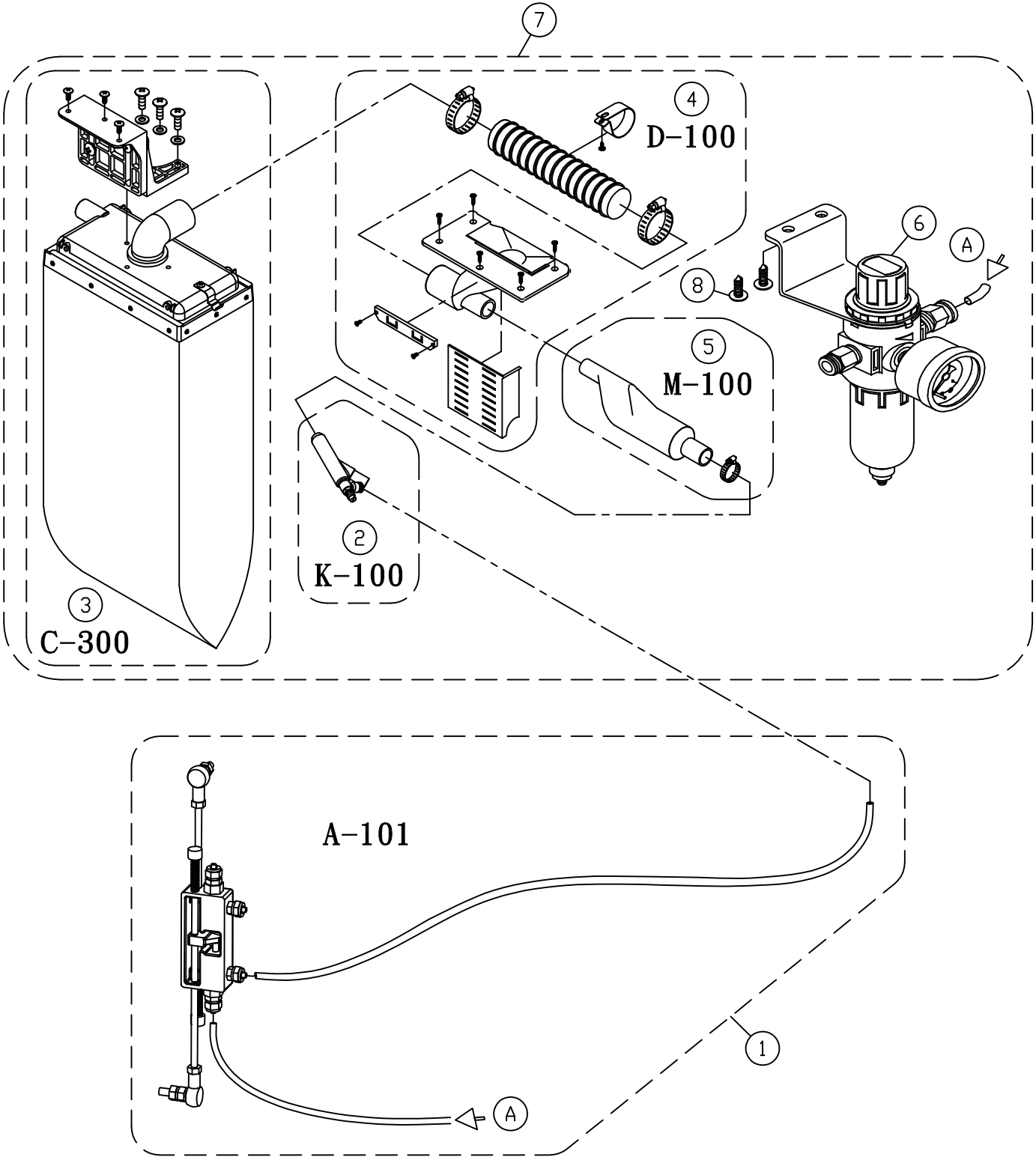
CV38E 氣缸抬壓腳**AIR CYLINDER FOR PRESSER FOOT ASSEMBLY**

序號	物料編號	名	稱	單位用量
Ref. No.	Parts.No.	Description		Amt. Req.
1	A-102/ST	三方位腳踏空氣控制開關組	Soft Touch 3-Position Treadle Rod Air Switch	1
2	4CV0380101	抬壓腳用-氣缸組	Air Cylinder For Presser Foot Assembly	1
3	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
4	4BL1240202	氣缸支架	Bracket	1
5	4BL1240201	氣壓缸(含螺帽)	Air Cylinder (Nut)	1
6	4BL1240203	套筒	Knuckle	1
7	CV08E-2	抬壓腳裝置	Presser Foot Assembly Asm.	1
8	4UTB000305	節流閥	Speed Controller	1
9	2100000323	墊圈	Washer	2
10	90SW070	彈簧墊圈	Spring Washer	2
11	8MM06401410A	螺絲	Bolt	2
12	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.

CV08K 廢布收集組 WASTE REMOVAL ASSEMBLY



CV08K 廢布收集組 Waste Removal Assembly

序號 Ref. No.	物料編號 Parts.No.	名 Description	稱	單位用量 Amt. Req.
1	A-101	腳踏空氣控制開關組	Soft Touch Heel Action Treadle Rod Air Switcl	1
2	K-100	真空送氣管	Venturi Tube	1
3	C-300	廢布&線頭收集組(布袋)	Waste & Lint Gather System (Fabric Bag)	1
4	D-100	吸線屑&吸布屑主座	Waste & Lint Remover Funnel	1
5	M-100	消音組	Muffler	1
6	4CV0060126	調壓閥組(含公、母接頭)	Filter/Regulator	1
7	CV08K-1	廢布收集組	Waste Removal Assembly	1
8	8WD45001900A	螺絲	Screw	2

* 限用離合器馬達

* CLUTCH : MOTOR, OUTPUT : 250W, 60HZ, R.P.M. 3420.



NTD77 / TC026
FEED-OFF-THE-ARM
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、Elastic hemmer)



UHU9304-243-M14 / TR025
Automatic chain cutter device direct-drive
cylinder bed top feed overlock fitted with
labor-saving rib folder



CXM2085-0-356M
Attaching Pre-Closed Flat Knit Elastic Band Onto
Waists Of Tubular Goods
(With Right Knife, Rear Puller & Chips Suction Pipe)



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